

## INSTALLATION INSTRUCTIONS

**1422 - BOOT SUPPORT KIT TO SUIT HOLDEN VN/P/R/S COMMODORE  
SEDAN 88-7/97 WITH OR WITHOUT CD STACKER  
TOYOTA LEXCEN SEDAN 89-ON WITH OR WITHOUT CD STACKER  
PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN**

**WARNING :** 1. Do not drill, cut weld or otherwise modify the towbar.  
2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

1. Ensure all hardware items have been included.
2. Using centre pop marks on rear wheel arch gussets drill out to 9mm each side.
3. Using strut with plate welded on bottom, bolt to passenger side finger tight.
4. Fit strut on drivers side using second hole from end. (**NOTE:** When CD stacker fitted, fit strut using first hole from end.)
5. Position both struts centrally on boot floor depressions and drill 9mm holes through floor. (**NOTE:** When CD stacker fitted move strut so as to clear CD stacker and use hole in strut as guide to drill hole making sure to drill on spot weld line.)
6. Fit bolts, washers and nuts.
7. Tighten all bolts to torque listing below.

### **RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 4.6 Bolt</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>	<b>Nm</b>
M6	3.5	9.5
M8	8.6	21.7
M10	16.9	43.4
M12	29.8	77.3
M16	74.0	189.8

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