



# TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03387RW

VW TOUAREG 7P CL4 SC



## PRODUCT DETAILS:

Part Number:	03387RW	Maximum Towing Braked:	3500	kg
ECU Number:	WLE70016	Maximum Towing Unbraked:	750	kg
Tail Harness Length Required:	1800 mm	Maximum Static Ball Load:	350	kg
TBM/Lug Part Number:	21161			
Wiring Part Number:	WLL90016			

## FITTING DETAILS:

Towbar Installation Time:	60 Mins.	Hayman Reese SmartCODE Solution Required:	YES
Wiring Installation Time:	50 Mins.	RPA Disable/Other:	YES
Total Installation Time:	110 Mins.		
Bumper Cut Required:	Yes		

### Note:

- Please refer vehicles owner's manual for proper operation and understanding of towing features enabled when coded.  
(\* See Appendix for added information).
- Electric brake wire = next to blue connector.



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**ENSURE THAT INSTRUCTIONS ARE UNDERSTOOD PRIOR TO FITMENT.**

## **i** BEFORE YOU START:

Hayman Reese recommends that instructions are read completely prior to fitment. Check all hardware items have been included refer to assembly diagram. Please ensure this towbar is only fitted to vehicle models as per Hayman Reese application guide ([www.haymanreese.com.au](http://www.haymanreese.com.au)).

### Bumper Cuts



Vehicle and bumper variations can and do occur during vehicle manufacture after initial towbar design. Fitment of towbar to vehicle and accuracy of bumper cut must be assessed prior to any bumper modifications made. Incorrect bumper cuts are not covered under Hayman Reese warranty.

**NOTE: Bumper cuts need to be approached with care, refer to notes below.**

- Bumper centreline – where the centreline of the bumper needs to be determined, the installer must assess centre point by measurement of bumper width or determining two symmetrical reference points to give centreline.
- Bumper edge – To assist with accurate bumper cut measurement, reference to the start of the bumper edge is now being commonly used.
  - Measure from bottom edge along bumper and around corner to the 70 mm point (Figure 1).
  - Do not measure from visible bumper front of corner, upwards (Figure 2).

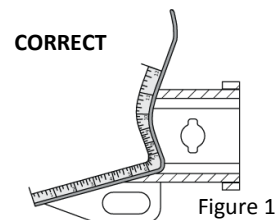


Figure 1

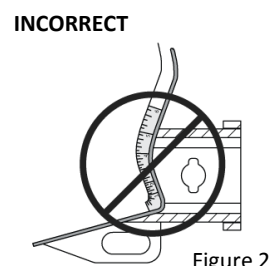


Figure 2

### Drilling

- For any required drilling during installation, ensure that the area is clear of fuel, electrical & other components that may be damaged.
- All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.

### Bolts/Fasteners

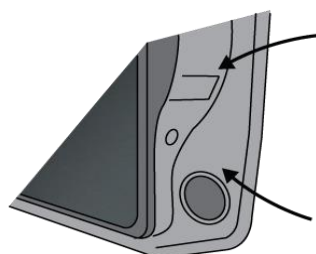
- Ensure that all hardware is fastened to correct torque as specified in this fitting instruction.
- All fasteners supplied with this product are used to achieve a specified clamp loading. If replacement is required ensure that fasteners of the same grade and class are used.



**NOTE: Achieving correct torque is critical to proper installation and responsibility of the installer. Towbar failures attributed to tension issues from over tightening or under tightening are not covered by Hayman Reese warranty.**

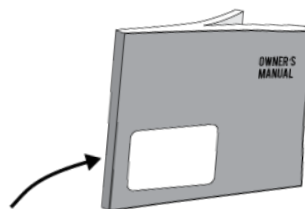
### Product Labels

- a. Towbar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door.
- b. Powertrain Control Module (PCM)/Body Control Module (BCM) upgrade warning label will be provided in towbar kit for vehicles as required. Affix warning label in door and owner's handbook.



Place **Load Rating sticker** inside driver's door here

Place **Vehicle PCM/ BCM upgrade warning label** in door AND on front cover of owner's service handbook



## **WARNING:**

**Do not, drill, cut, weld or otherwise modify the towbar.**

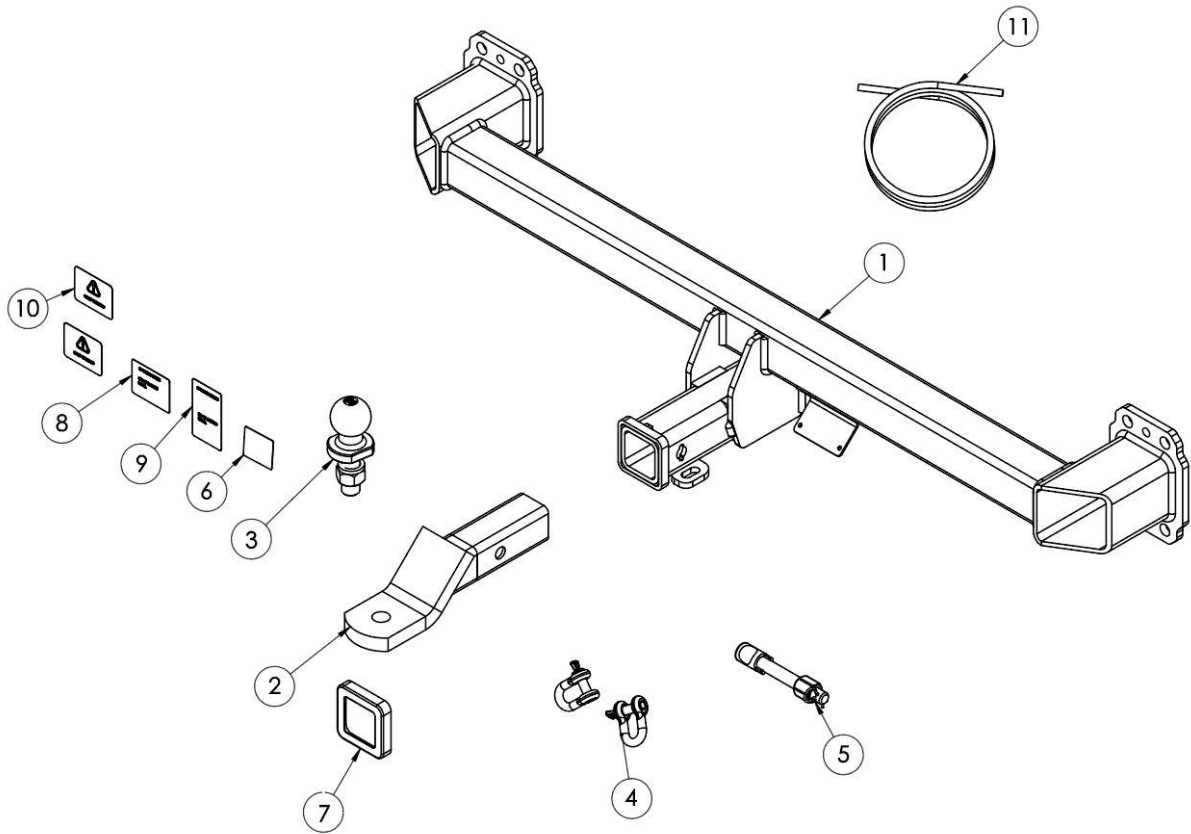
**FOR TOWING PURPOSES ONLY - This towbar is designed and tested by Hayman Reese to adhere to ADR 62/02 which provides only for the expected load demands of towing.**



# CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE VEHICLE'S GLOVEBOX AFTER INSTALLATION

## **i** TOWBAR ASSEMBLY DIAGRAM



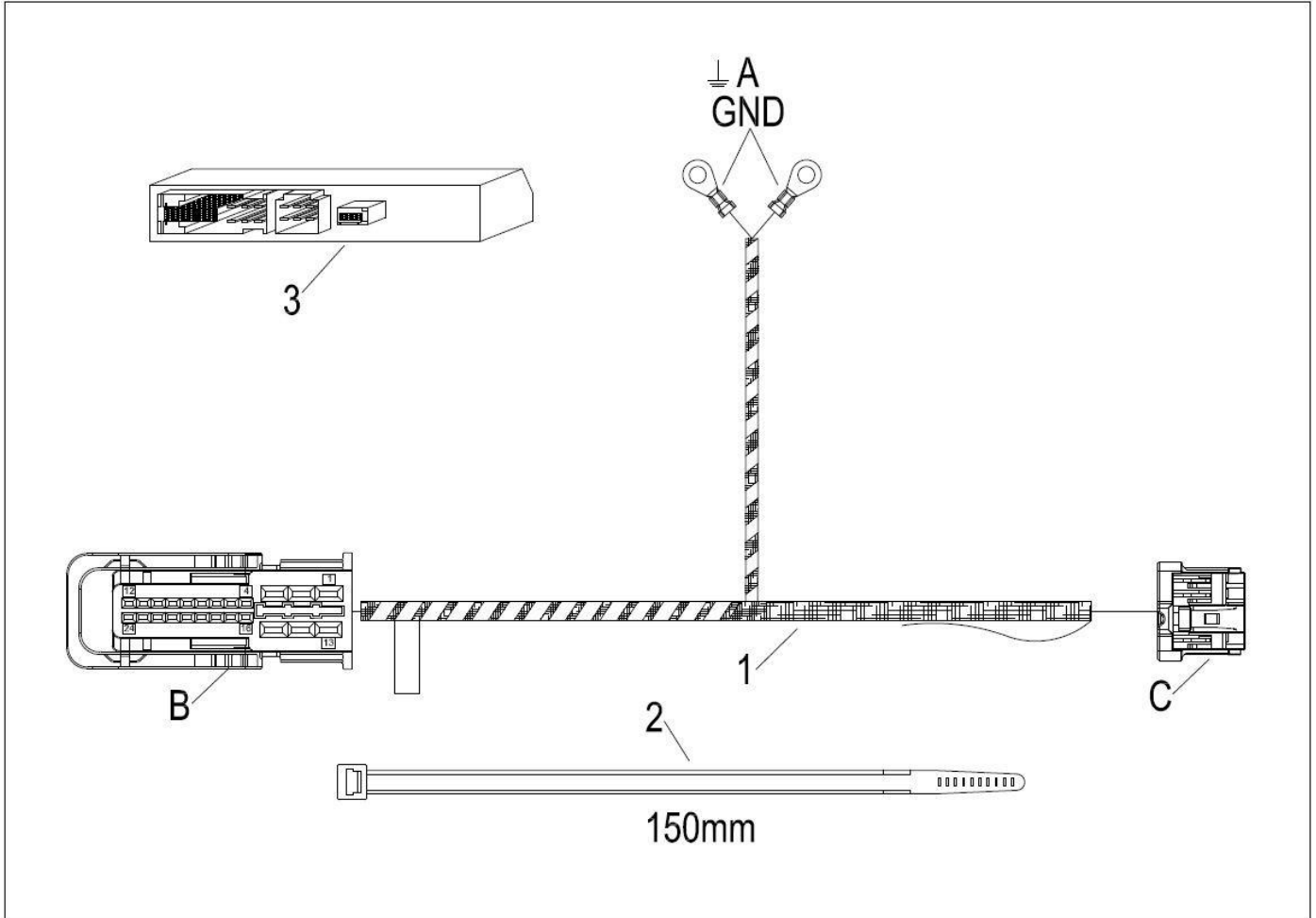
ITEM	DESCRIPTION	QTY
1	VW TOUAREG V6 WAGEN	1
2	TRAILER BALL MOUNT	
3	TOWBALL 50mm	1
4	"D" SHACKLE 10mm	2
5	SMART PIN GOLD	1
6	HAYMAN REESE LOGO STICKER	1
7	HITCH BOX COLLAR COVER	1
8	COMPLIANCE LABEL	1
9	LOAD RATING LABEL	1
10	CAN TRAILER MODULE WARNING LABEL	2
11	WIRING LOOM	1



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## WIRING ASSEMBLY DIAGRAM



ITEM	DESCRIPTION	QTY
1	OUTPUT HARNESS	1
2	150mm CABLE TIE	14
3	CAN TRAILER MODULE (WLE70016)	1

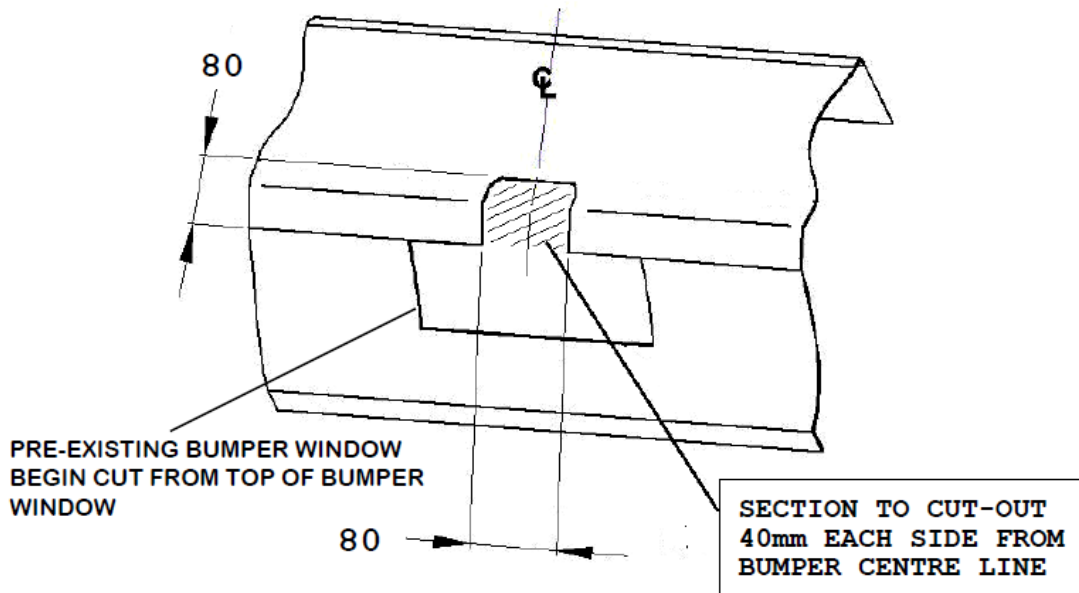


# CUSTOMER INFORMATION

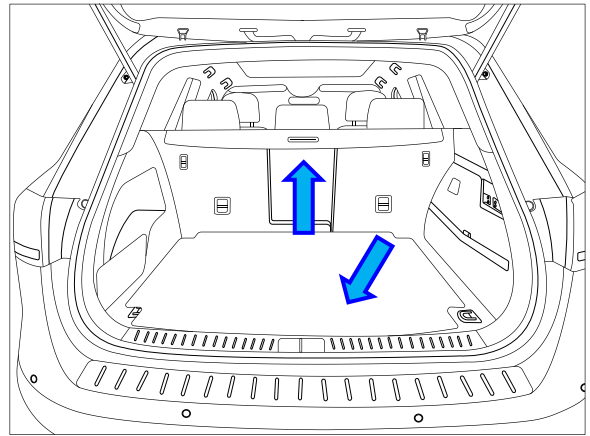
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1. Ensure all hardware items have been included.
2. Remove 2 x trim plugs from tail light trim, 2 x torx head screws per side and remove tail lights. (Some model variations to remove the taillights will need to have the rear trim cover from both the LH & RH side removed and then a plastic nut removed from both the LH & RH side.)
3. Remove 4 x torx head screws from below tail lights.
4. Remove all other torx head screws along bottom edge of bumper.
5. Remove bumper, rearward, disengaging from bumper 'T' slides either side.
6. **Note:** Disconnect reversing sensor loom, 2 wiring plugs.
7. Remove impact beam, retaining the bolts and washers.
8. Remove foam support from impact beam. Retain foam support and discard impact beam
9. **Note:** This is held by adhesive and will have to be cut free.
10. Fit towbar with original bolts.
11. Refit foam support on top of towbar.
12. Tighten all to torque listing below.
13. Cut bumper as per diagram below.
14. Refit bumper in reverse Steps 5 to 2.
15. Tighten all bolts to torque listing below.

16. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door.



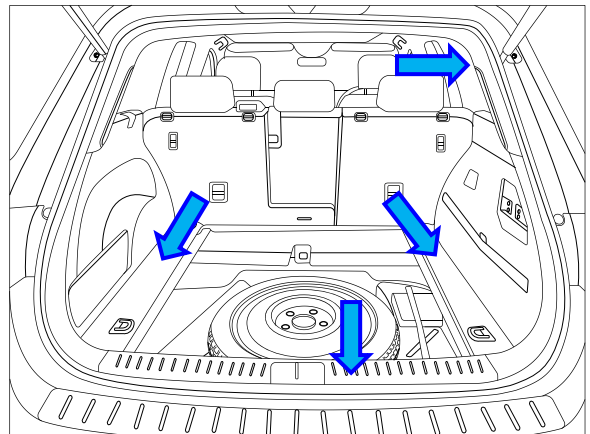
17. Open the tailgate.
18. Remove the keys form the vehicle.
19. Remove the rear sun shade and carpet floor panel.



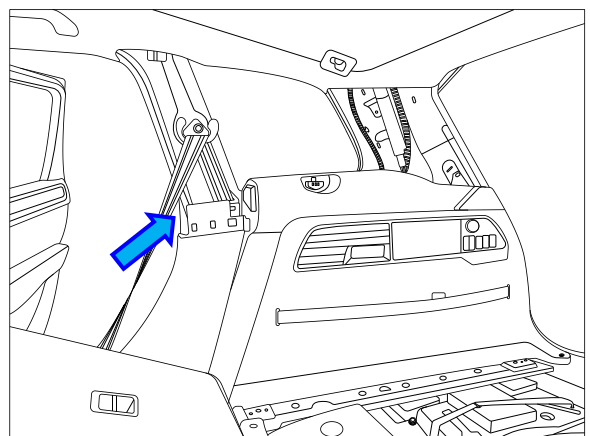
20. Remove the LHS and RHS floor rails by removing the 4x anchor points.

**Note: To remove the rails slide them forward then tilt.**

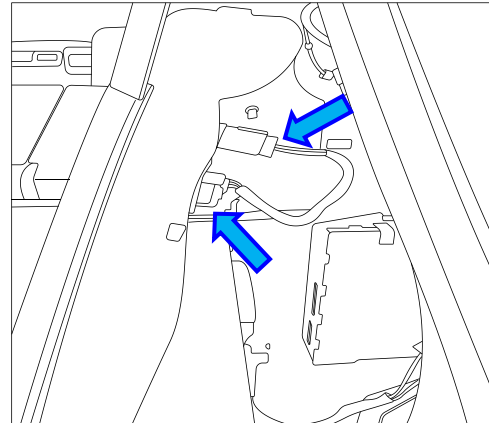
21. Remove the boot sill trim.
22. Remove the D-pillar trim by removing 1x torx screw then unclip the trim to expose 1x scrivet.
23. Remove scrivet.



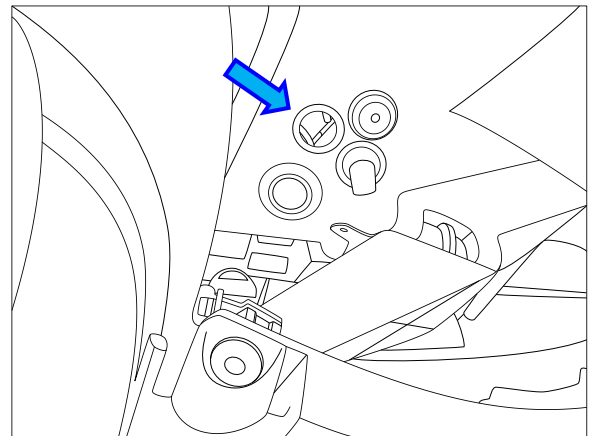
24. Fold the middle row seats forward.
25. Dislodge and remove the C-pillar upper trim and move to the side. (C-pillar trim remains on seat belt)
26. Dislodge the C-pillar lower trim to expose the scrivet and remove.



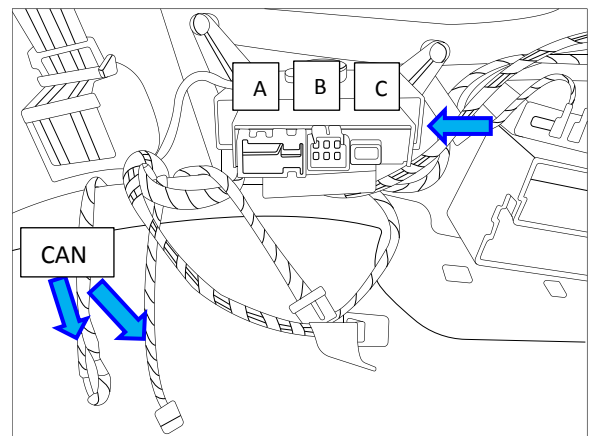
27. From the rear of the vehicle dislodge the RHS trim to access the connectors for aux socket, suspension switch (if applicable) and boot light disconnect the connectors and remove the trim.  
**Note: the harness length for the connectors are very short so take care not to pull to hard.**



28. On the RHS rear quarter locate the  $\varnothing 25\text{mm}$  blanking grommet and remove.  
 29. Drill out the hole to  $\varnothing 30\text{mm}$ .  
**Note: Remove all sharp edges and spray rust inhibitor.**  
 30. From outside the vehicle mount the tail harness (1200mm) trailer socket to the plug bracket using M4 fasteners (not supplied).  
 31. Route the tail harness along the towbar towards the previously drilled hole and slide the grommet to desired location secure the grommet to the tail harness and feed through the hole **ensure the grommet is seated properly.**



32. Place the trailer module (WLE70016) in the designated location.  
**Ensure that the module locks into place**  
 33. Plug in the 24-way trailer output harness patch 1 position (B) (WLL90016) into ecu cavity A.  
 34. Locate the vehicle 6-way power harness and plug into ecu cavity B.  
 35. Locate the vehicle 10-way CAN input connector and plug into cavity C.  
 36. Locate the vehicle 2-way male and female CAN bridge connector and mate them together.



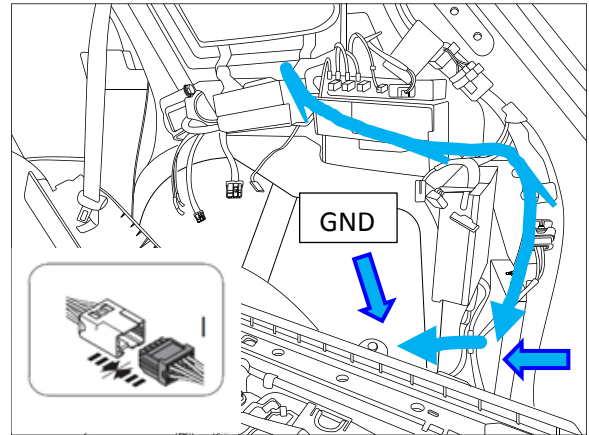
**Note: Ensure this step is done as this allows communication between the trailer module and vehicle.**



# CUSTOMER INFORMATION

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37. Route the trailer output harness patch 1 (WLL90016) towards the rear where the blue tail connector is located.
38. Plug the trailer output harness patch 1 (WLL90016) position C 8-way female connector into the tail 8-way male connector.
39. Locate the trailer output harness patch 1 (WLL90016) position A ring terminals and secure to vehicle ground point.



40. Refit the all removed parts from in reverse order from steps 2 – 6 for bumper fascia and 19 – 27 for interior panels.  
**Note: Ensure that all vehicle connections are reconnected prior to coding.**
41. The next step is coding of the vehicle. Pay attention to the “SmartCODE” instruction page.





# CUSTOMER INFORMATION

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VEHICLE'S GLOVEBOX AFTER INSTALLATION

**THANK YOU FOR PURCHASING HAYMAN REESE.  
WITH CORRECT MAINTENANCE AND CARE THIS PRODUCT WILL PROVIDE A  
LIFETIME OF TROUBLE-FREE OPERATION.**

## **i** TOWBAR MAINTENANCE AND CARE:

1. Hayman Reese recommend that the towbar LUG or TBM (tow ball Mount) Pull Pin and R-clip are removed and stored when not in use. Removal of LUG or TBM (tow ball mount) is advisable when not in use to assist with any of the following.
  - Ensure rear number plate is not obscured.
  - Allow maximum available departure angle and prevent any potential interference.
  - Prevent possible interference with vehicles reverse sensors or camera detecting a tow ball mount as an obstruction during reversing.
  - Removes towball mount as an obstruction for when moving around the rear of the vehicle.
2. Hayman Reese recommends routine inspection of your towbar to ensure trouble free towing.
  - Bolt security and tension should be regularly inspected and checked for correct tension. Replace any worn or defective parts with suitable grade & class fasteners. Inspection should be requested to coincide with vehicle major services.
3. It is the owner's responsibility to ensure towing and down ball weight capacities of the towing vehicle are not exceeded.
  - Towing and down ball weights allowable may differ according to model variations. Please refer to owner's manual or vehicle dealer to confirm exact rating for your vehicle model variant.
  - It is not uncommon for the vehicle tow rating to differ from the towbar rating. When this occurs, the lesser rating must be adhered to.
  - For vehicles fitted with enhanced vehicle functions that may be altered/changed when towing i.e Trailer sway mitigation, blind spot detection, adaptive cruise control etc. Please consult owner's manual to understand changes enabled when towing and after towing.

## **i** WARRANTY INFORMATION:

Hayman Reese Towbars are covered by a Lifetime Warranty.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

For further details please visit [www.haymanreese.com.au/warranty](http://www.haymanreese.com.au/warranty) or contact customer service on 1800 812 017 or [info@haymanreese.com.au](mailto:info@haymanreese.com.au).



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## HAYMAN REESE SMART PIN

Your Hayman Reese towbar is equipped with Smart Pin technology to help reduce towbar tongue rattle in most driving conditions. Please ensure below instructions are understood and routine maintenance is carried out to ensure best towing experience.

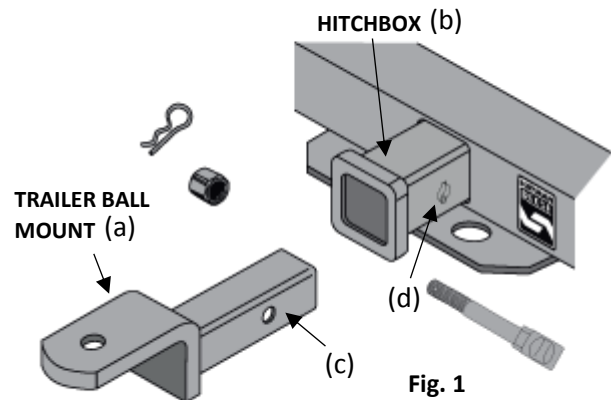
**i** Regularly inspect for wear and check the tightness of the Smart Pin Nut. Follow instructions below to re-tighten the nut as necessary when movement and noise in the tow ball mount is noted.

- Before towing, ensure R-Clip is properly installed and Smart pin nut is installed and tensioned. Replacement parts are available from your Hayman Reese Distributor.

## TOWBALL MOUNT REMOVAL/INSTALLATION

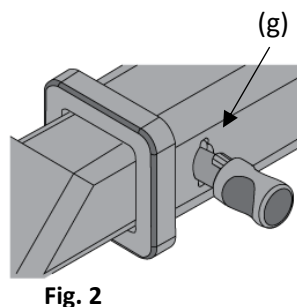
### STEP 1

Insert Trailer Ball Mount (TBM) (a) into towbar hitchbox (b), aligning hole in TBM shank (c) with hole in hitchbox (d) (Fig. 1)



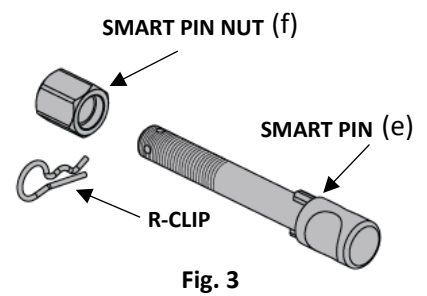
### STEP 2

Insert Smart Pin (e) through hole in hitchbox and hole in TBM shank (g); ensure the locators are inserted into the notches in the hitchbox (Fig. 2)



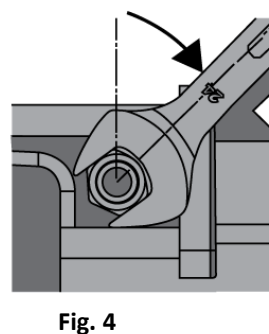
### STEP 3

Screw Smart Pin Nut (f) onto Smart Pin (g); tighten Smart Pin Nut until finger tight, ensuring TBM is restrained from up and down movement.



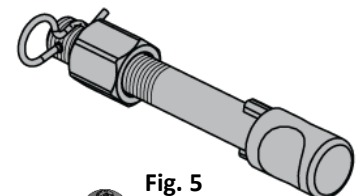
### STEP 4

Tighten Smart Pin Nut by turning nut a further 1/8th of a turn in the clockwise direction using a 24mm spanner (Fig. 4).



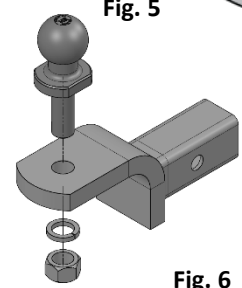
### STEP 5

Install Smart Pin R-Clip through the hole that provides best clearance or easiest access. (Fig. 5)



### STEP 6

Install towball onto TBM and tighten to **350 Nm** using a calibrated torque wrench (Fig. 6).



# Appendix



**WARNING:** This vehicle requires a system setting to ensure the trailer wiring and control module are correctly recognised. This process (referred to as 'coding') must be carried out to enable correct vehicle functionality when trailer is connected. Towing features enabled by correct control module and coding support OE functionality as set by OE manufacturer. Please read the vehicles owner's manual for proper operation and understanding.

Coding can be carried out using the Hayman Reese SmartCODE (HRSC) using the following steps. Note, if HRSC is unavailable, vehicle coding can be carried out by OE manufacturer as needed.

Before you start:

- **Ensure the HRSC software is up to date using the HAYMAN REESE SMARTCODE PC APP.**
  - **Ensure the vehicle battery is fully charged**
  - **Use of a battery support unit (BSU) is advised during the coding process.**
  - **Ensure towbar, wiring loom and ECU are correctly installed as per Hayman Reese fitting instructions.**
1. Locate the OBD2 port under the drivers footwell on the right-hand side and plug in the HRSC.
  2. Close all doors and turn the ignition on
  3. Follow the directions on the screen of the HRSC
  4. Once the vehicle has been coded successfully proceed to the "clear codes" tab
  5. Remove disconnect HRSC from OBD2 port.
  6. Check the dash to make sure there are no warning faults.
  7. Check the operation of trailer lights and ensure the Reverse Park Assist (RPA) is disabled and 'trailer on' icon is active where available.

For technical support and further information on Hayman Reese SmartCODE tool and coding process contact your nearest Hayman Reese stockist.

Australia: 1800 812 017

New Zealand: 0800 237 886