



Towbar Fitting Instructions  
To Suit NISSAN NAVARA D22 2WD WITH BUMPER STEP 86-ON  
Part Number DS91  
Rating 1250Kg

1. Ensure all hardware items have been included.
2. Models with ute body remove lower tailgate panel.
3. Insert inner chassis brace on inside of chassis rails.
4. Insert M10x30 bolt through chassis and into captive nut on brace loosely. NOTE ( M8 x 25 bolt & s/w on some chassis ) .
5. Refit rear panel before bumper bar.
6. Refit bumper bar loosely with original bolt plates and nuts.
7. Lift towbar up into position by locating most rearward hole in towbar side arm, with most rearward holes in chassis and brace.
8. Hold towbar towbars rear of vehicle as far as possible and tighten rear most bolts.
9. Using remaining two slots in towbar side arms as guide, drill on inner face of slots.
10. Tighten all bolts to torque listing below.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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