

Towbar Fitting Instructions To Suit DAEWOO LANOS 2&4 DOOR HATCH 97-ON Part Number DW7 Rating 1100Kg

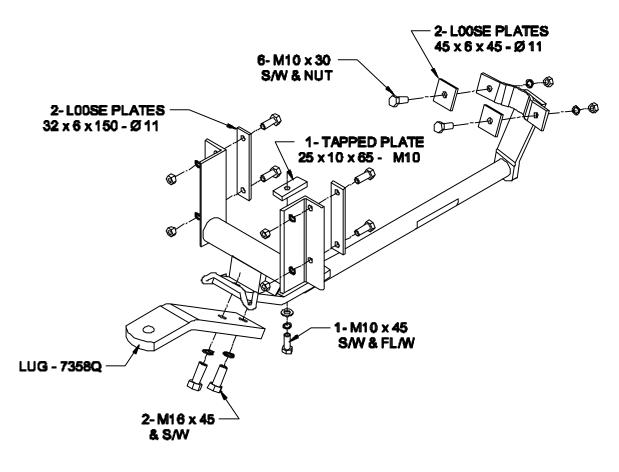
- 1. Ensure all hardware items have been included.
- Fold rear seat forward.
- 3. Fold rear carpet and masonite lid forward.
- 4. Remove spare wheel.
- 5. Using sketch provided, mark and drill rear panel using 11mm drill.
- 6. Remove two plastic trim buttons holding bottom flange of bumper bar.
- 7. While holding bottom flange of bumper rearward, lift towbar into position so as angle mounting brackets fit in between bumper and rear panel.
- 8. Align holes in angle mounting brackets with holes drilled in steps.
- 9. Fit bolts loose plates semi tight.
- 10. Fit tapped loose plate on top of shipping hook and fit bolt through 12mm hole in saddle into tapped loose plate.
- 11. Tighten all bolts to torque listing below.
- 12. Using holes in tail as guide, mark spare wheel well using centre punch.
- 13. From inside boot, drill centre punch marks to 11mm fit loose plates and bolts. Tighten to torque listing.
- 14. Refit spare wheel and masonite lid and fold carpet forward.

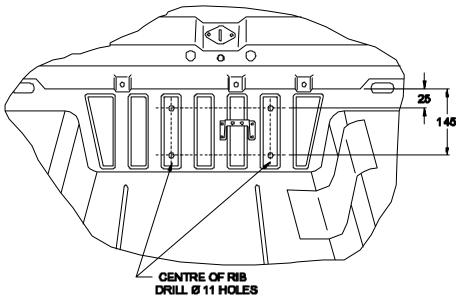
RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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Page 2 of