



Towbar Fitting Instructions  
To Suit DAEWOO NUBIRA WAGON 97-ON  
Part Number DW8A  
Rating 1000Kg

1. Ensure all hardware items have been included.
2. Fold back carpet in luggage compartment and remove left and right storage bins.
3. Remove most rearward rubber plugs (one L.H.S. and one R.H.S.) to expose head of bumper iron bolts.
4. Remove and discard bumper iron bolts.
5. Fit two M10x100 bolts 1.25 pitch supplied.
6. Hold towbar up into position aligning bolts previously fitted with large slots in side plates, fit loose plates, spring washers, flat washers and nuts as per drawing.
7. Square up towbar and tighten nuts.
8. Using remaining holes in side plates as a guide drill 11mm holes through sub frame and floor.
9. From inside of vehicle drill out 4 holes to fit spacer tubes. **NOTE: Drill out top section only.**
10. Loosen two most rearward nuts described in step 6 and fit remaining loose plates, bolts, spring washers and nuts as per drawing.
11. Tighten all bolts to torque listing below.
12. Refit storage bins rubber plugs and carpet.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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