



Towbar Fitting Instructions
To Suit FORD FOCUS 09/02 – 04/05 SEDAN
Part Number FD118
Rating 800Kg

1. Ensure all hardware items have been included.
2. Remove rear bumper.
3. Remove the following: -
 - a. 2 x Trim Plugs – inner rear quarter panels.
 - b. 2 x Trim Plugs – inner Light Covers.
 - c. 2 x Trim Plugs – underneath boot lid weather seal.
 - d. 2 x Trim Plugs – boot lid catch cover.
 - e. 2 x Trim Plugs – underside bumper.
 - f. 2 x Torx screws – inner wheel arch cover.
 - g. 2 x 10mm Nuts – behind wheel arch.
 - h. 2 x 10mm Nuts – inner quarter panels.
 - i. 2 x 10mm Nuts – under lights.
4. Remove impact beam.
5. Undo exhaust from hangers.
6. Remove heat shield.
7. Fit Towbar using: -
 - a. 4 x M12x30 Bolts
 - b. 4 x M12 Spring Washers
 - c. 4 x M12 Flat Washers
8. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

Towbar Fitting Instructions
To Suit FORD FOCUS 09/02 – 04/05 SEDAN
Part Number FD118
Rating 800Kg

