



**TOWBAR FITTING INSTRUCTIONS  
TO SUIT FORD EF FALCON - 8/94 ON  
PART No. FD95B  
RATING: 1600kg**

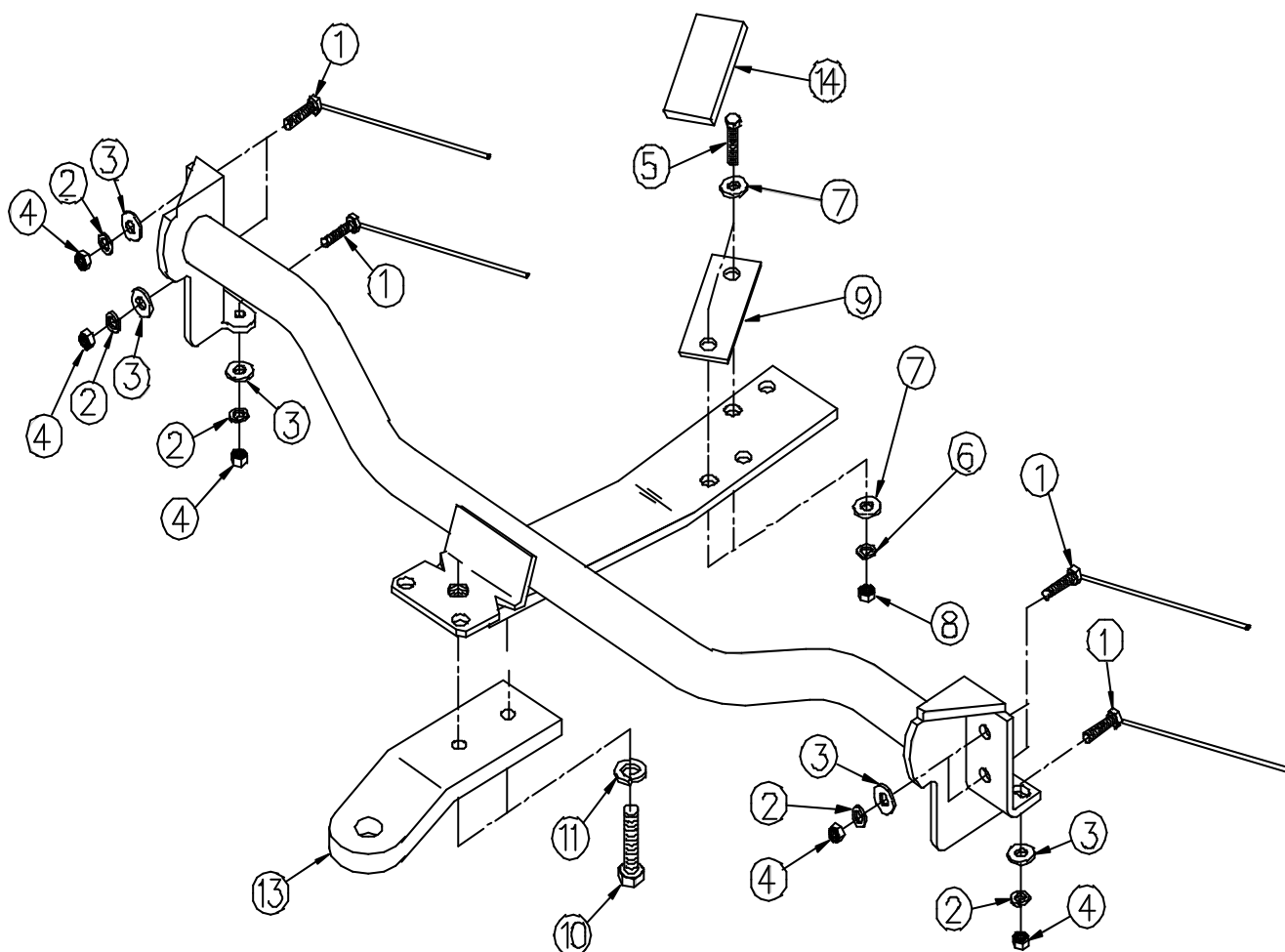
1. Remove spare wheel.
2. Remove bumper bar.
3. Remove two rubber grommets from spare wheel well.
4. Hold towbar up to vehicle and align holes in towbar with matching hole pattern in rear panel of vehicle.
5. From inside boot, fit 3/8" x 1 1/2" wired bolts, (Item 1) through rear most bumper mount cavity into vertical holes of back panel and towbar. Secure using spring washers, flat washers and nuts. (Items 3, 2 and 4).
6. Fit the plate, 7/16" x 1 1/2" bolts and flat washers through spare wheel well and secure with flat washer, spring washer and nut. (Items 5, 7, 9, 7, 6 and 8).
7. Tighten all bolts to correct torque settings as listed below.
8. Remove two bolts from the centre of bumper reinforcement and discard. Note that the holes in the spare wheel well may require to be reamed to allow fitment.
9. Refit bumper and spare wheel.
10. Rivet bumper to spare wheel well using rivets supplied.

**COMPONENT KIT**

<b><u>ITEM</u></b>	<b><u>DESCRIPTION</u></b>	<b><u>QTY</u></b>	<b><u>TORQUE Nm</u></b>
1	3/8" x 1 1/2" unc bolt with 200mm wire	6	36.6
2	3/8" spring washer	6	
3	3/8" flat washer	6	
4	3/8" unc nut	6	
5	7/16" x 1 1/2" unc bolt	2	58.3
6	7/16" spring washer	2	
7	7/16" flat washer	4	
8	7/16" unc nut	2	
9	Boot plate, 120 x 50 x 8	1	
10	5/8" x 1 1/2" unc bolt	2*	249
11	5/8" spring washer	2*	
12	Rivets 3/16" x 1/2" (73AS6-8)	2	
13	Tongue, 27T20	1	
14	Self adhesive sponge, 140 x 65 x 10,	1	

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\*NOTE: One of each Item 10 and 11 used to secure tongue to towbar for transit packaging.



### Wiring Detail

Function	Loom Colour	Vehicle Colour
Left hand indicator	Yellow	Green
Earth	White	Black
Right hand indicator	Green	Blue/Green
Stop lamps	Red	Green/Red
Tail lamps	Brown	Brown