

Towbar Fitting Instructions To Suit Holden Vectra Sedan & Hatch 6/97-On Part Number HD52A Rating 1300 kg

- 1. Remove rear muffler from hangers.
- 2. From inside boot break away rear trim along perforated line, remove body deadener to expose pop marks.
- 3. Using the 2 rear most pop marks on either side, drill out to 17mm to take spacer tubes.
- 4. Fit M10 x 100 bolts, bent fitting plates, spacer tubes (items 4, 10 and 5) into previously drilled holes on I/h side.
- 5. Fit M10 x 110 bolts, bent fitting plates, spacer tubes (items 1, 10 and 6) into previously drilled holes on r/h side.
- 6. Offer towbar up to vehicle and align with bolts, insert 50x10x50 fitting plate (item 7) in between towbar and chassis on r/h rear most hole, secure using M10 nuts and spring washers (items 2 and 3).
- 7. Using remaining forward most hole on either side of towbar as a guide, drill 11mm holes up through chassis and boot floor. Open top boot floor holes to 17mm to take spacer tubes.
- 8. Secure with M10 bolts, fitting plates, spacer tubes, spring washers and nuts as per diagram (page 2).
- 9. Offer tongue (item 11) to towbar and secure with ⁵/₈" bolts and spring washers (items 8 and 9).
- 10. Tighten all bolts to the correct torque settings listed below.
- 11. Refit muffler.

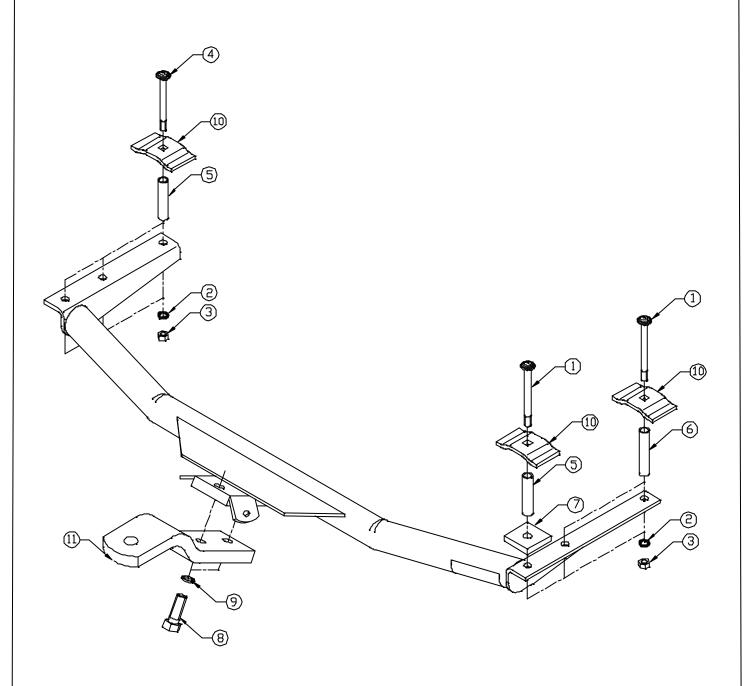
COMPONENT KIT

ITEM	DESCRIPTION	QTY	TORQUE Nm
1.	M10 X 110 X 1.5P COACH BOLT	3	44
2.	M10 SPRING WASHER	6	
3.	M10 X 1.5P NUT	6	
4.	M10 X 100 X 1.5P BOLT	3	44
5.	SPACER TUBE (DIA 16 X 1.6 X 70)	4	
6.	SPACER TUBE (DIA 16 X 1.6 X 80)	2	
7.	FITTING PLATE (50 X 10 X 50)	1	
8.	⁵ / ₈ " X 1 ³ / ₄ " UNC BOLT	2*	249
9.	⁵ / ₈ " SPRING WASHER	2*	
10.	BENT FITTING PLATE (50 X 6 X 90)	6	
11.	TONGUE (PHD52)	1	

NOTE: * ONE OF EACH ITEM IS USED TO SECURE THE TONGUE TO THE TOWBAR DURING TRANSIT.



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