



Towbar Fitting Instructions  
To Suit HOLDEN ZAFIRA 6/01-on  
Part Number HD63  
Rating 1000Kg

1. Ensure all hardware items have been included.
2. Remove bumper bar.
3. Remove tie down bracket from driver's side sub frame.
4. Remove impact beam.
5. Using pop marks in rear cross panel as guides, drill out to Ø11mm.
6. Remove plastic grommets from inside rear cross panel corresponding with holes drilled in step 5.
7. Fit towbar to holes drilled in step 5 using M10 x 100 bolts.
8. From under vehicle fit spacer tubes to M10 x 100 bolts.
9. Fit loose brackets left hand and right hand to M10 x 100 bolts, loosely.
10. Fit M10 bolts on wire through square access holes and remaining hole of loose bracket, left hand and right hand.
11. Tighten all bolts to torque listing.
12. Refit in reverse of steps 4, 3 and 2.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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