



Towbar Fitting Instructions
To Suit SUZUKI IGNIS & HOLDEN CRUZE 2002 ON
Part Number HD72
Rating 800Kg

1. Ensure all hardware items have been included.
2. Remove rear plastic tray, spare wheel cover and spare wheel.
3. Remove rear trim panel and side trim panels.
4. From under vehicle remove two plastic plugs to expose holes in bottom face of chassis.
5. Remove rear plastic trims from under wheel arches.
6. Lift towbar up into position, passenger side first, over fuel tank over flow pipe.
7. Bolt centre section of towbar to vehicle floor using M8 bolt and spring washer to most forward captive nut, square up towbar to vehicle and tighten.
8. Using holes in towbar side plates as a guide, drill $\varnothing 11$ mm holes up through floor.
9. From inside of boot area, drill out of top section only to fit spacer tubes.
10. Remove any excessive body deadener in corners.
11. Fit spacer tubes, bolts and boot plates as per diagram.
12. From under vehicle, using most rearward hole in centre mount of towbar as a guide drill $\varnothing 11$ mm hole up through floor of vehicle.
13. From inside of boot area, drill out top section only to fit spacer tube.
14. Fit spacer tube, bolt and boot plate.
15. Tighten all bolts to torque listing below.
16. **Note: For Holden Cruze models**, cut bumper, using diagram supplied.
17. Refit spare wheel, trim panels and spare wheel cover.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

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