



Towbar Fitting Instructions
TO SUIT HOLDEN VECTRA SEDAN & HATCH 2003 ON
Part Number HD80
Rating 1600Kg

1. Ensure all hardware items have been included.
2. Remove floor & side compartments from inside cargo area so to expose metal floor.
3. Using the two rear most pop marks on each side of the floor as a guide drivers side is 200mm apart passenger side is 218mm apart,drill pilot holes to ensure that pilot holes line up with holes in underside of chassis rails drill pilot holes out to 17mm to accommodate spacer tubes.
4. Fit spacer tubes through chassis rails,install M10x100 coach bolts & boot plates as shown in diagram,refit side compartments and floor.
5. Raise vehicle on hoist, remove two rear most rubber hangers and lower exhaust.
6. Using template provided mark & remove section of bumper so as to let lug pass through bumper .
7. Lift bar into position align with coach bolts through chassis rails.
8. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

