

Towbar Fitting Instructions To Suit HYUNDAI ELANTRA SEDAN & HATCH 1/01-ON Part Number HY17 Rating 850Kg

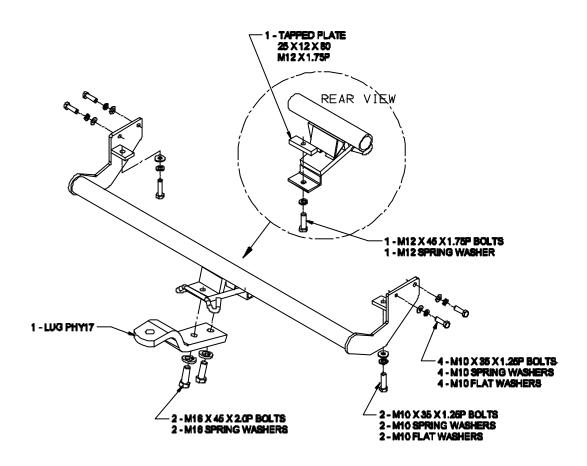
- 1. Ensure all hardware items have been included.
- 2. Remove rear bumper bar.
- 3. Remove rear and quarter trim panels.
 - 3a. Remove rear quarter and trim panels.
 - 3b. Remove left & right hand tail assemblies.
 - 3c. Remove two bolts holding bumper bar to rear quarter panels from inside luggage area.
 - 3d. Remove three self-tapping screws from each wheel arch.
 - 3e. Remove four plastic trim buttons from bottom rear flange of bumper.
 - 3f. Remove four plastic trim buttons from under rubber boot lip hatch seal.
 - 3g. Remove outer bumper skin and cut as per diagram.
- 4. Remove two bolts each side holding impact beam arm to sub frame and discard.
- 5. Hold towbar up to vehicle and align side arms with captive nuts from impact beam arms.
- 6. Fit bolts supplied as per drawing.
- 7. Fit M12 bolt and tapped loose plate to shipping hook.
- 8. Tighten all bolts to torque listing below.
- 9. Refer to diagram for bumper cut out.
- 10. Refit bumper bar in reverse of step 3.

RECOMMENDED ASSEMBLY TORQUE LISTING

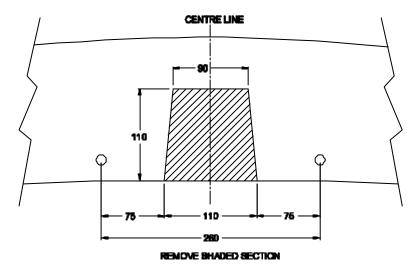
| <u>Diameter</u> | Grade 8.8 Bolt |
|-----------------|----------------|
| | Nm |
| M6 | 9.5 |
| M8 | 21.7 |
| M10 | 43.4 |
| M12 | 77.3 |
| M14 | 121.0 |
| M16 | 189.8 |
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REAR BUMPER BAR CUT OUT DIAGRAM



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