

Towbar Fitting Instructions To Suit FORD LASER HATCH TX3, TX3 4WD TURBO & 4 DOOR SEDAN MAZDA 323 SEDAN, HATCH 4 DOOR & ASTINA 3/90-9/94 Part Number MA49A Rating 650Kg

- 1. Ensure all hardware items have been included.
- 2. Remove bumper bar.
- 3. Hold towbar in position and fit two 10mm bolts supplied in bottom inside holes (drill holes if necessary).
- 4. Making sure rest of holes line up with holes in car tighten two 10mm bolts.
- 5. Refit bumper with six 8mm whiz nuts supplied.
- 6. Use longer 8mm bolts supplied with plates and spring washers in bottom outer holes if required.
- 7. Reposition number plate approximately 25mm higher so that towbar does not interfere with number plate.
- 8. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

| Diameter | Grade 8.8 Bolt |
|-----------------|----------------|
| | Nm |
| M6 | 9.5 |
| M8 | 21.7 |
| M10 | 43.4 |
| M12 | 77.3 |
| M14 | 121.0 |
| M16 | 189.8 |

