



Towbar Fitting Instructions  
To Suit TO SUIT MAZDA 121 METRO HATCH  
Part Number MA57  
Rating 700Kg

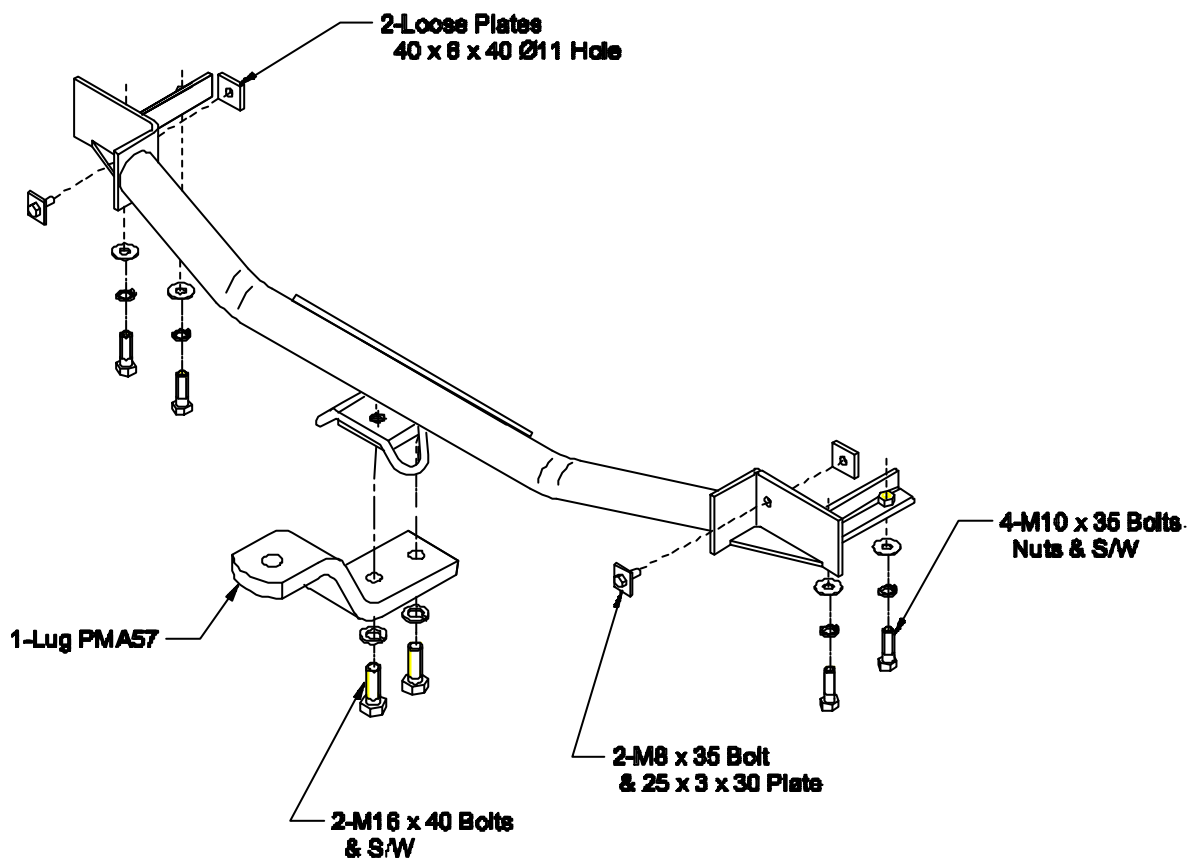
1. Ensure all hardware items have been included.
2. Remove screws from under wheel arch.
3. Remove five large head screws and two bolts located below rubber seal around hatch.
4. Remove two 8mm nuts located under vehicle in front of shipping hooks.
5. Remove bumper bar.
6. Using diagram A as reference cut holes in rear panel to expose chassis rail ends.
7. From under car drill out most forward holes in chassis rails to 12mm.
8. Slide towbar angles up end of chassis rails and fit four M10x35 bolts supplied semi tight as shown on diagram.
9. On bumper bar, remove two bottom slide in bolts and refit longer ones supplied.
10. Cut out bumper as per diagram B.
11. Refit bumper using loose plates on inside of bumper and two 8mm nuts from bumper bar.
12. Tighten all bolts to torque listing below.
13. Refit remaining screws.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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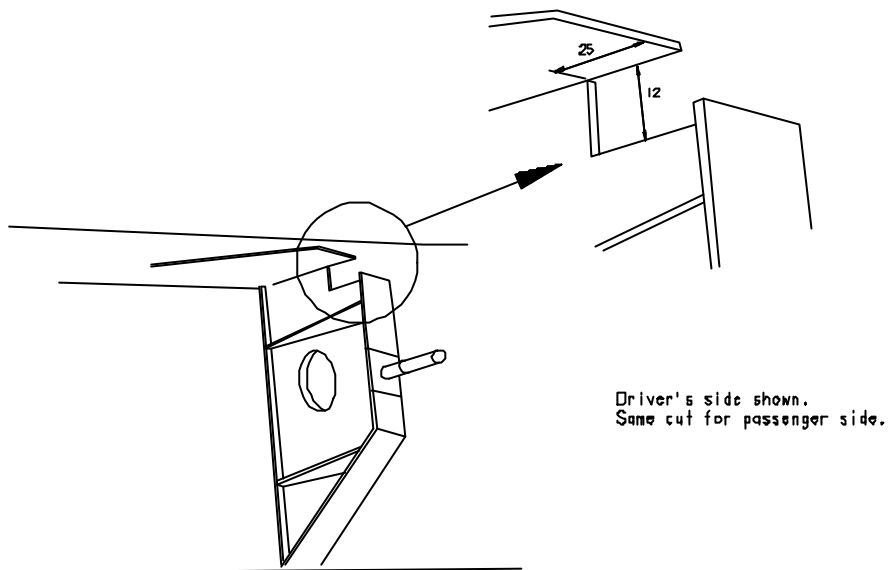


DIAGRAM A

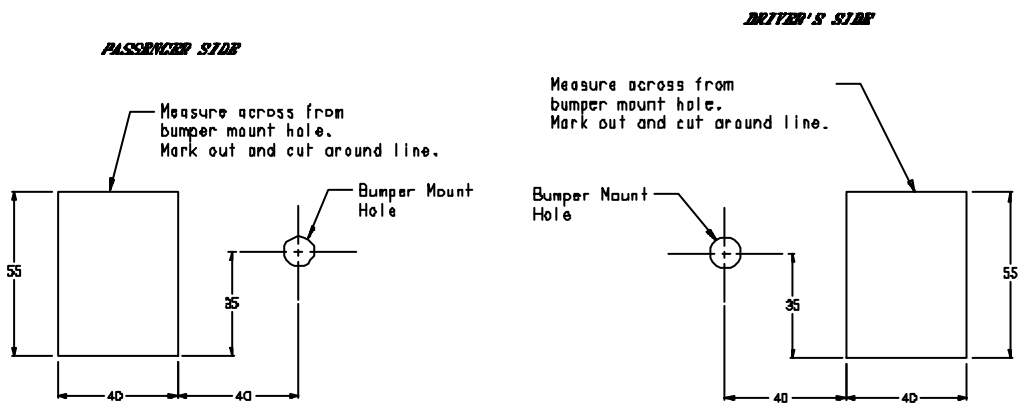


DIAGRAM B