

Towbar Fitting Instructions To Suit MAZDA PREMACY 2/01-on Part Number MA64 Rating 720Kg

- 1. Ensure all hardware items have been included.
- 2. Remove spare wheel.
- 3. Remove rear muffler from two rear most rubber hangers.
- 4. Remove rubber grommet from spare wheel well.
- 5. Using wedge tool provided, open out third large hole from rear of vehicle in chassis rail each side, so as tapped plates on wire fit freely.
- 6. Fit towbar to align with chassis holes and fit central loose plate and coach bolt semi tight.
- 7. Fit all tapped plates through hole enlarged in step 5 to align with towbar and chassis.
- 8. Fit all bolts supplied and tighten as per torque listing below.
- 9. Refit spare wheel.
- 10. Refit rear muffler onto rubber hangers.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



Towbar Fitting Instructions
To Suit MAZDA PREMACY 2/01-on
Part Number MA64
Rating 720Kg

