

## Towbar Fitting Instructions To Suit MAZDA 6 SEDAN AND HATCH AUGUST 2002-ON Part Number MA69 Rating 1000Kg

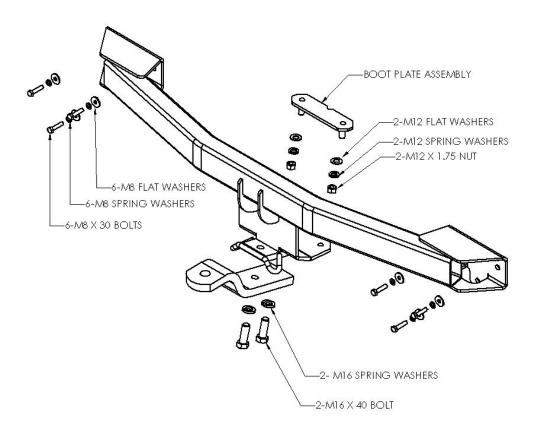
- 1. Ensure all hardware items have been included.
- 2. Remove spare wheel.
- 3. Remove mud flaps where fitted.
- 4. Remove tail light lenses from rear guards.
- 5. Remove bumper bar.
- 6. Remove 1 self tapper & 1 plastic trim button each side from behind tail light housing.
- 7. Remove 6 plastic trim buttons from lower lip of bumper.
- 8. Remove 1self tapper each side from top lip of bumper and wheel arch then remove bumper.
- 9. Remove and discard impact beam.
- 10. Fit towbar so as to align with impact beam captive nuts, fit 6 M8 bolts, spring & flat washer's suppllied.
- 11. Tighten all bolts to torque listing.
- 12. Using holes in tail section of towbar as a guide drill 12.5mm holes through spare wheel well.
- 13. Fit boot plate assembly M12 flat & spring washers tighten all bolts to torque listing.
- 14. Refit in reverse steps 8 to 2.

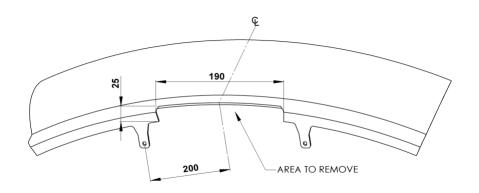
## RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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THE WORKHORSE OF AUSTRALIA'S TOWBARS

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