



Towbar Fitting Instructions  
To Suit MAZDA B SERIES / FORD COURIER 4WD & V6  
Part Number MA73A  
Rating 1200Kg

1. Ensure all hardware items have been included.
2. Lift towbar up into position so as holes in towbar align with tapped holes in end of chassis.
3. Fit 4 M12 x 35 1.5P bolts and spring washers supplied semi tight.
4. If forward hole in each side arm align with a hole in chassis rail fit bolt on wire up end of chassis rail through forward most holes. Fit spring washer and nut.
5. Tighten to torque listing.
6. If no holes align with forward most hole in each side arm, position 1, use holes in reinforcing gusset as guides and drill Ø13mm holes through lower face of chassis each side, position 2.
7. Fit bolt on wire up end of chassis rail through holes drilled. Fit spring washer and nut
8. Tighten to torque listing.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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