

Towbar Fitting Instructions To Suit MERCEDES 300E 86-ON Part Number MB13A Rating 1250Kg

- 1. Ensure all hardware items have been included.
- 2. Remove spare wheel cover.
- 3. Remove jack.
- 4. Release exhaust from rear bracket.
- 5. Lift towbar into position, lining it up with recess in centre of bumper bar and supporting it with a iack.
- 6. Using a long series drill and holes in towbar as guides, drill right through into boot.
- 7. In the case of the four rear holes, the drill must be held perfectly straight whilst drilling through the top part of rear cross member.
- 8. Open up the four rear holes in top panel only to receive spacers.
- 9. Fit bolts, plates and spacers and tighten as per torque listing below.
- 10. Replace exhaust.
- 11. Replace jack.
- 12. Replace spare wheel cover.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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