



**TOWBAR FITTING INSTRUCTIONS**  
**PART No. QT1080**  
**TO SUIT TOYOTA LANDCRUISER PRADO**  
(For Vehicles prior to '97 Model)  
(With Two Captive Nuts in Chassis Rails)  
**RATING: 2500kg**

1. Remove the towing hook and bolts and discard.
2. Offer the towbar to the vehicle, using the middle mounting hole on the towbar secure through the R/H side rearmost captive nut in the chassis rail using M12 x 45 x 1.25p bolt, star washer and flat washer. (Items 1, 2 and 3) Refer Figure 2. Secure through same captive nut on L/H side using M12 x 45 x 1.25p bolt, spring washer and HD21 fitting plate. (Items 1, 7 and 4).
3. Insert wired tapped plate inside chassis rail and align with forward hole in chassis rail. (Item 5) Secure using 1/2" x 2" unc bolt, spring washer and HD21 fitting plate. (Items 6, 7 and 4).
4. Using the rear holes on each side as a guide drill through the underside of chassis rail with a 13mm drill. (Both sides.)
5. Insert tapped plates into the chassis rails, align with drilled holes and secure on both sides using 1/2" x 2" unc bolt, spring washer and HD21 fitting plates. (Items 6, 7, 4 and 8).
6. Tighten all bolts to the correct torque settings as listed below.
7. Attach Hitch box collar to towbar by applying even pressure. (Item 9). Fit tongue to towbar and secure using hitch pin and "R" pin. (Items 10, 11 and 12).
8. Discard the two remaining M12 x 45 x 1.25P bolts (Item 1).

**COMPONENT KIT**

ITEM	DESCRIPTION	QTY	TORQUE Nm
1	M12 x 45 x 1.25p bolt	4	77
2	12mm star washer	1	
3	12mm flat washer	1	
4	HD21 fitting plate, 53 x 40 x 6,	5	
5	1/2" unc tapped plate with 360mm wire, 70x32x10,	2	
6	1/2" x 2" unc bolt	4	125
7	1/2" spring washer	5	
8	1/2" unc tapped plate, 70x32x10,	2	
9	Trailboss Hitchbox collar	1	
10	Tongue, 5000	1	
11	Hitch Pin	1*	
12	"R" Pin	1*	

\* NOTE: Items 11 and 12 are used to secure the tongue to the towbar for transit packaging.



**TOWBAR FITTING INSTRUCTIONS**  
**PART No. QT1080**  
**TO SUIT TOYOTA LANDCRUISER PRADO**  
(For '97 - On Model Vehicles)  
(With Three Captive Nuts In The Chassis Rail)  
**RATING: 2500kg**

1. Remove the towing hook and bolts and discard.
2. Offer the towbar to the vehicle, using the middle mounting hole on the towbar secure through the R/H side rearmost captive nut in the chassis rail using M12 x 45 x 1.25p bolt, star washer and flat washer. (Items 1, 2 and 3) Refer Figure 2. Secure through same captive nut on L/H side using M12 x 45 x 1.25p bolt, spring washer and HD21 fitting plate. (Items 1, 7 and 4).
3. Secure through L/H side using forward and rear captive nut, and R/H side forward captive nut using M12 x 45 x 1.25p bolt, spring washer and HD21 fitting plate. (Items 1, 7 and 4).
4. Using the rear holes on each side as a guide drill through the underside of chassis rail with a 13mm drill. (Both sides.)
5. Insert tapped plates into the chassis rails, align with drilled holes and secure on both sides using 1/2" x 2" unc bolt, spring washer and HD21 fitting plates. (Items 6, 7, 4 and 8).
6. Tighten all bolts to the correct torque settings as listed below.
7. Attach Hitch box collar to towbar by applying even pressure. (Item 9). Fit tongue to towbar and secure using hitch pin and "R" pin. (Items 10, 11 and 12).
8. Discard the two remaining 1/2" unc wired tapped plates (Item 5) and two 1/2" x 2" unc bolts (Item 6).

Issue Date: 16.6.97