



Towbar Fitting Instructions  
To Suit FORD FALCON UTE & PANEL VAN 88-3/96  
Part Number QT530C  
Rating 2300Kg

1. Ensure all hardware items have been included.
2. Disconnect spare wheel door straps from side panels.
3. Remove spare wheel compartment side panels.
4. Cut panels as per **sketch (A)**.
5. On panel vans only remove metal sealing strip screwed to rear panel below floor level at door opening.
6. Cut metal sealing strip as per **sketch (B)**.
7. Remove licence plate lamp(s).
8. Using jack from car, under sill panel lift until passenger side rear wheel is off the ground.
9. Fit safety stand under car (not under axle).
10. Remove two bolts holding rear spring hanger to sub frame.
11. Pull spring hanger dropper rearward so it is horizontal.
12. Lift towbar up into position by fitting drivers side arm first then push passenger side arm past spring hanger into position lining series of 3 holes in towbar each side with holes already in vehicle.
13. Fit bolts, plates and nuts supplied semi tight.  
**Caution** : Note position of packer plates on sketch.
14. Refit spring hanger.
15. Remove safety stand and lower vehicle using forward most hole in each side arm drill 11mm hole through bottom of sub frame.
16. Fit plate on wire through hole in bottom of sub frame.  
**Note** : On some earlier models it may be necessary to enlarge holes to fit tapped plate through.
17. Tighten all bolts to torque listing below.
18. Drill 4 11mm holes in panel below tailgate to line up with remaining holes in towbar as per **sketch (C)**.
19. Refit licence plate lamp(s) and licence plate across to driver's side so the licence plate is clearly visible.
20. Refit metal sealing strip (panel van only).
21. Refit side panels to wheel compartment.
22. Using M6x20 original spare wheel door strap mounting points as guides measure down 50mm along spot weld line and drill 7mm hole each side. Remount door straps semi tight to new position using bolts and nuts supplied, using second nut as lock nut.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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