



Towbar Fitting Instructions
To Suit TOYOTA HILUX
ALL UTE BODIES WITH BUMPER STEP 2WD & 4WD
Part Number QT550D
Rating 10/83-9/97 - 1500Kg
10/97-on - 1800Kg

10/83-9/97

1. Ensure all hardware items have been included.
2. Remove four bolts holding step to chassis.
3. Remove plastic grommet in forward most hole in side of chassis.
4. Fit towbar up to outside of chassis and align holes in towbar with holes in chassis, fit bolts supplied as per drawing loosely making sure tapped plate is between bottom of step arm and chassis face. **(NOTE:** You may have to hold rear of step upwards to fit tapped plate.) **Note** Sum chassis may require the fitting of loose plate 6off 40x3x25Ø13, In between chassis and towbar side arms .
5. Tighten all bolts to torque specifications.

10/97-on

1. Ensure all hardware items have been included.
2. Remove rear step from chassis.
3. Remove arms that are bolted to rear step.
4. Fit towbar up to outside of chassis and align holes in towbar with holes in chassis, first fit most forward bolts spacer tubes and loose plates as per drawing. **NOTE :** Sum chassis may require the fitting of loose plates 6off 40x3x25Ø13, In between chassis and towbar side arm .
5. Fit rear step arms to outside face of towbar arms with bolts as per drawing.
6. Fit remaining bolts and tapped plates. **NOTES:** Use 6mm packer in between bottom face of chassis and mounting tab if required.
7. Tighten all bolts to torque listing below.
8. Refit bumper step to arms with 8mm packers in between bumper and bumper step arms using longer bolts supplied.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

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