



Towbar Fitting Instructions  
To Suit CHRYSLER VOYAGER STOW N GO 11/2004-ON  
Part Number QTCH101  
Rating 1600Kg

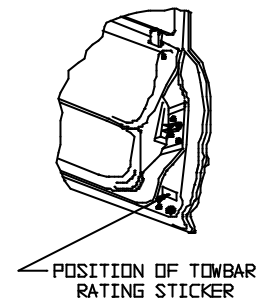
*Max. Towing Weight: 1600Kg  
Max. Ball Weight: 80kg*

1. Ensure all hardware items have been included.
2. Remove rear bumper by removing 4 plastic scrivits and 8 Phillips headed screws from the from the underside of the bumper
4. Remove rear impact beam by removing the rear mounting bolts from the underside of the sub-frame rails, and discard the mounting bolts and impact beam.
5. Offer towbar up to vehicle, ensuring that the side mounts line up with the holes in the sub-frame rails, and fasten using the supplied M10X30 bolts, flat washers, and spring washers.
6. Tighten all bolts to torque listing.
7. Cut bumper relief as per Figures 2 and 3
8. Reassemble in the reverse of Step 2.
9. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door, see diagram below.

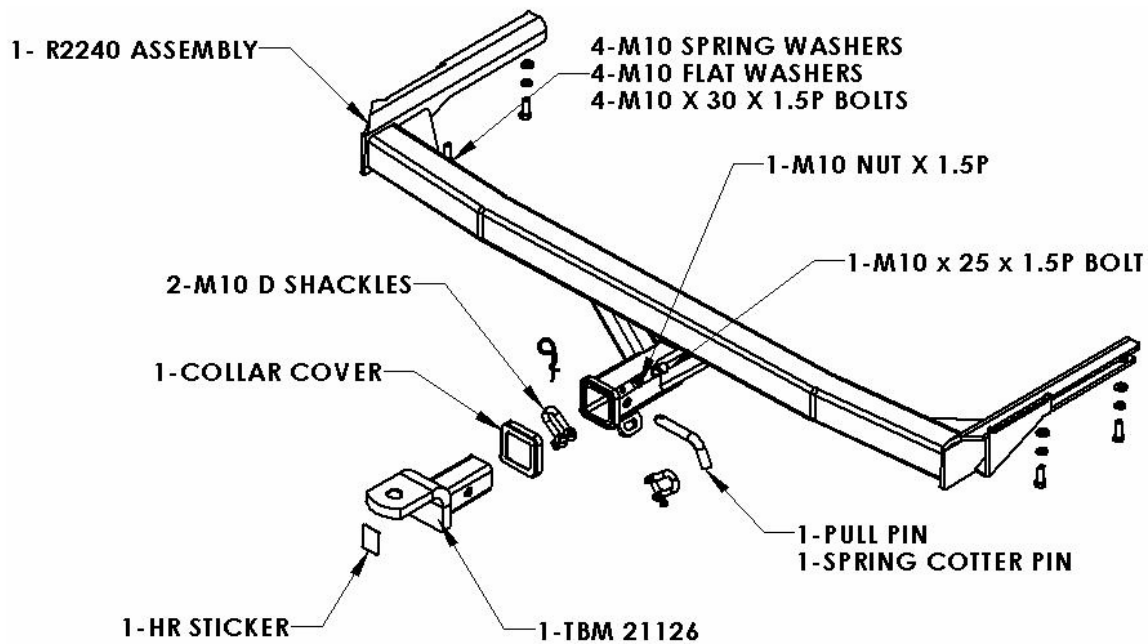
RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8

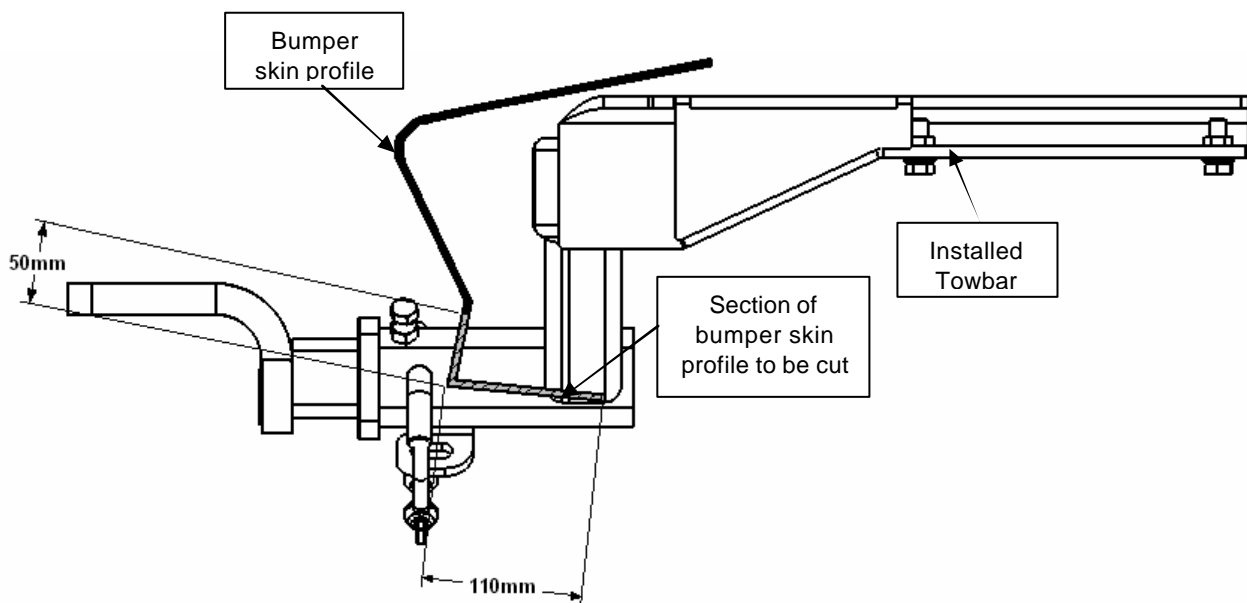
**FOR TOWING PURPOSES ONLY**  
For towing capacity details please refer  
to vehicle owner's manual or to the  
manufacturer. Overloading can void  
your warranties.



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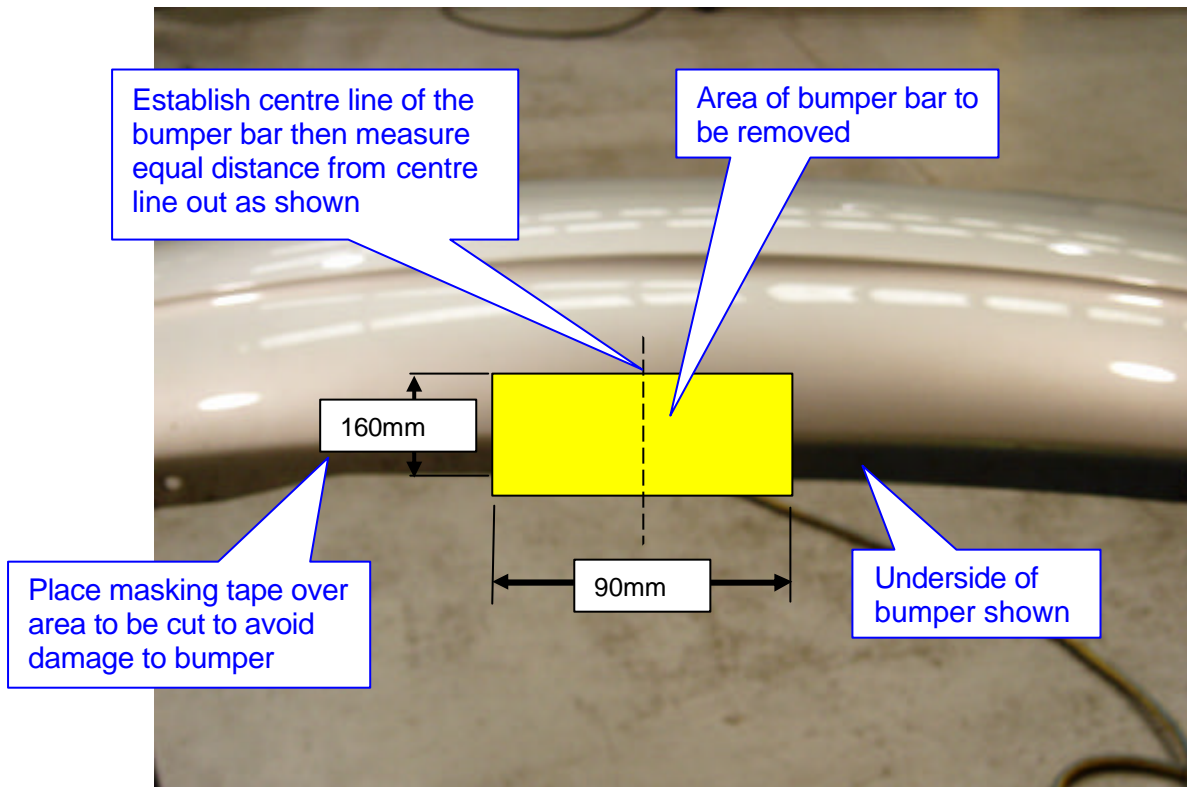


**Figure-1** Final Towbar assembly



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**Figure-2** Profile view of bumper cut. Note all dimension are in mm



**Figure-3** Front view of bumper cut