



Tow bar Fitting Instructions  
To Suit MITSUBISHI 380 4 DOOR SEDAN 10-05-ON  
Part Number QTCL642  
Rating 1600 Kg

**WARNING:**

1. Do not, drill, cut, weld or otherwise modify the tow bar.
2. If you are using electric welding on a motor vehicle, **always** check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could **destroy** any onboard computers. If in doubt, check with the vehicle's manufacturer.

1. Ensure all hardware items have been included
2. Remove rear muffler & heat shield via.
3. 2 x rear most rubber hangers
4. 2 x M10 bolts at exhaust flange
5. 2 x M8 bolts holding heat shield
6. Remove 2 M 6 bolts from underside of bumper.
7. To aid ease of fitment captive nuts to mount tow bar may need to be cleaned with suitable tap.
8. Remove rear most exhaust rubber from hanger.
9. Cut underside of bumper bar as per fig1 on the next page.
10. Place masking tape on the outer face of bumper to avoid scratching the bumper.
11. Offer tow bar to car while flexing underside of bumper rearward.
12. Fit vertical bolts flat & spring washers loosely to underside of chassis.
13. Using M16 socket and 125mm socket extension, fit driver side horizontal bolt it may be necessary to maneuver bolt with finger through exhaust hanger cavity.
14. Using 16mm open end ring spanner fit passenger side horizontal bolt and tighten both sides to torque listing below.
15. Using suitable lubricant maneuver rear most exhaust rubber back onto hanger.
16. Refit the underside of the bumper bar.
17. Refit the heat shield & muffler in the reverse of steps 6 to 3.

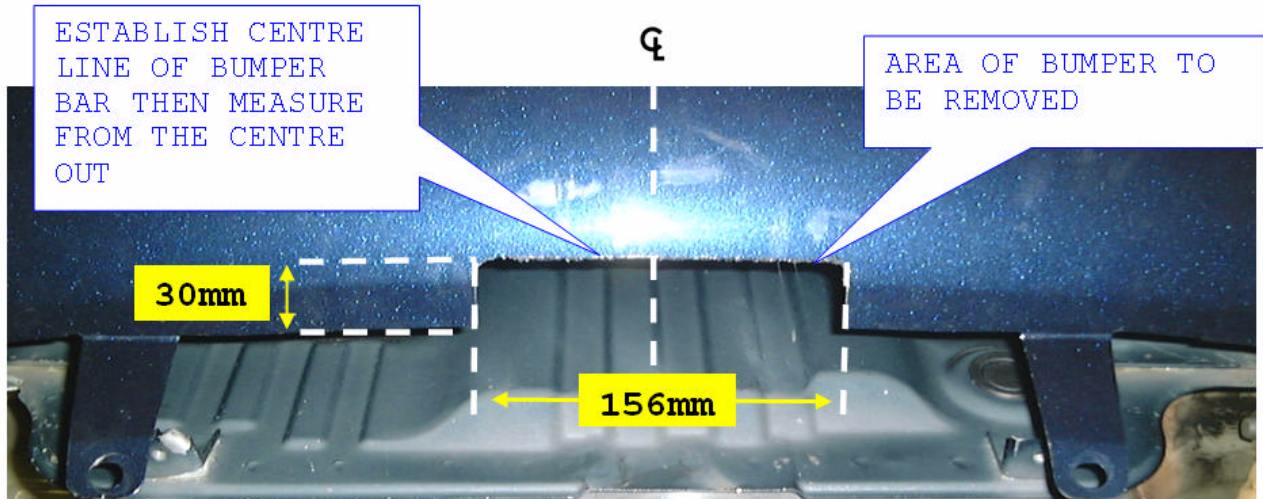
**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

**FOR TOWING PURPOSES ONLY**  
For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

# TRAILBOSS

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**FIG 1  
BUMPER CUT**

