



Towbar Fitting Instructions
To Suit FORD MAVERICK CAB CHASSIS COIL SPRINGS
ONLY 4/92-3/94
NISSAN PATROL CAB CHASSIS SPRINGS ONLY 4/92-ON
Part Number QTDS670
Rating 2500Kg

4/92-11/97

1. Ensure all hardware items have been included.
2. Lift hitch into position and support with jack.
3. Align two front holes in mounting arms with existing holes in chassis and bolts loosely, using 12mm bolts and tapped plate / wire assembly supplied.
4. Using 10mm bolts (two) and tapped plate / wire assembly, bolt cross member brackets to existing holes in rear cross chassis rail.
5. Drill two 12mm clearance hole through into chassis using rear holes in arms as guides.
6. Bolt to vehicle using two 12mm bolts and tapped loose plates supplied.
7. Tighten all bolts to torque listing below.

12/97-on

1. Ensure all hardware items have been included.
2. Lift hitch into position and support with jack.
3. Align two front holes in mounting arm with existing holes in chassis and bolt loosely as per drawing.
4. Using 12mm bolts and tapped plate / wire assembly, bolt cross member brackets to existing holes in rear cross chassis rail.
5. Fit bolts, tapped plates to existing holes into rearward most holes of side arms.
6. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

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