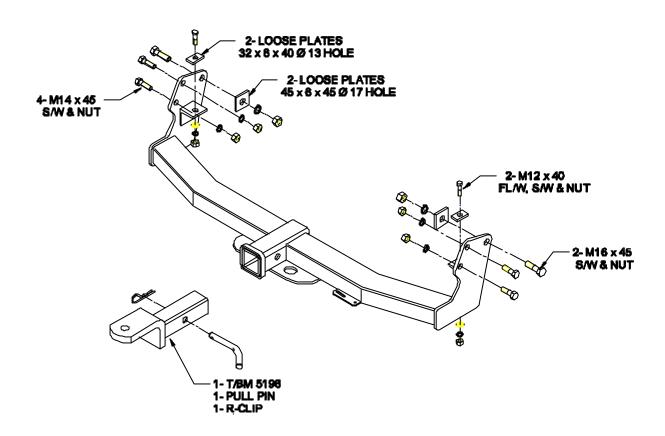


## Towbar Fitting Instructions To Suit FORD EXPLORER 11/96-ON Part Number QTFD920B Rating 2540Kg

- 1. Ensure all hardware items have been included.
- 2. Remove tow hook and its support brace.
- 3. Remove bumper bar.
- 4. Hold towbar up to end of chassis and align with holes.
- 5. Fit two 12mm bolts, loose plates as per sketch loosely and let towbar hang down.
- 6. Fit two 16mm bolts with loose plates in between chassis and towbar as per sketch loosely.
- 7. Refit bumper bar so arms are in between chassis and towbar with bolts supplied.
- 8. Tighten all bolts to torque listing below.

## RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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Issue Date 26/08/03