



Towbar Fitting Instructions

To Suit MAZDA B SERIES & FORD COURIER 2WD INCLUDING V6 AND DIESEL MODELS, WITHOUT BUMPER STEP HLP 6/85-12/06

Part Number QTMA430F

(Aust) Rating 6/85-1/99 = 1500kg

2/99-11/06 = 1800kg

(NZ) Max. Towing Weight: 2500kg

1. Ensure all hardware items have been included.
2. Lift towbar up into position so as holes in towbar align with tapped holes in end of chassis.
3. Fit 4 M12 x 35 1.5P bolts and spring washers supplied semi tight.
4. If forward hole in each side arm align with hole in chassis rail, fit bolt on wire up end of chassis rail through forward most holes, fit spring washer and nut.
5. Tighten to torque listing.
6. If no holes align with forward most hole in each side arm use holes in reinforcing gusset as guides and drill Ø13mm holes through lower face of chassis each side.
7. Fit bolt on wire up end of chassis rail through holes drilled. Fit spring washer and nut
8. Tighten to torque listing.
9. **NOTE:-** When fitting to 2WD diesel, cut 70mm from tail end of exhaust, then coat with anti rust paint.
10. **NOTE:-** trailer ball mount in *up* position for 2WD.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

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