



Towbar Fitting Instructions  
To Suit MAZDA B SERIES & FORD COURIER 4WD INCLUDING V6  
AND DIESEL MODELS, WITH BUMPER STEP 6/85-12/06

Part Number QTMA431D  
Rating 6/85-1/99 = 1500kg  
2/99-11/06 = 1800kg

**6/85-1/99**

1. Ensure all hardware items have been included.
2. Using hole in chassis nearest to spring hanger drill out to 13mm on both sides.
3. Fit towbar to chassis using tapped plates on wires supplied making sure towbar is central to chassis.
4. Drill two 13mm holes through bottom of chassis on both sides.
5. Fit bolts plates and nuts supplied. The 450mm tapped plate & wire to be feed through slot in chassis near wheel arch.
6. Tighten all bolts to torque listing below.
7. **Fit towing trailer ball mount in downward position for 4WD.**  
**Fit towing trailer ball mount in upward position for 2WD.**

**2/99-11/06**

1. Ensure all hardware items have been included.
2. Discard four 50x3x50 loose plates.
3. Offer towbar up to under side of chassis rails and support with G clamps or similar.
4. Making sure forward ends of towbar side arms are against rear spring hangers and central to chassis rails, drill six 13mm holes using side arms as guides.
5. Fit bolts, plates, etc as per drawing. The 450mm tapped plate & wire to be feed through slot in chassis near wheel arch.
6. Tighten all bolts to torque listing below.
7. Fit towing trailer ball mount in down position for 4WD.  
Fit towing trailer ball mount in up position for 2WD.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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