



Towbar Fitting Instructions
To Suit SUBARU LIBERTY SEDAN 89-ON
Part Number SB18B
Rating 1200Kg

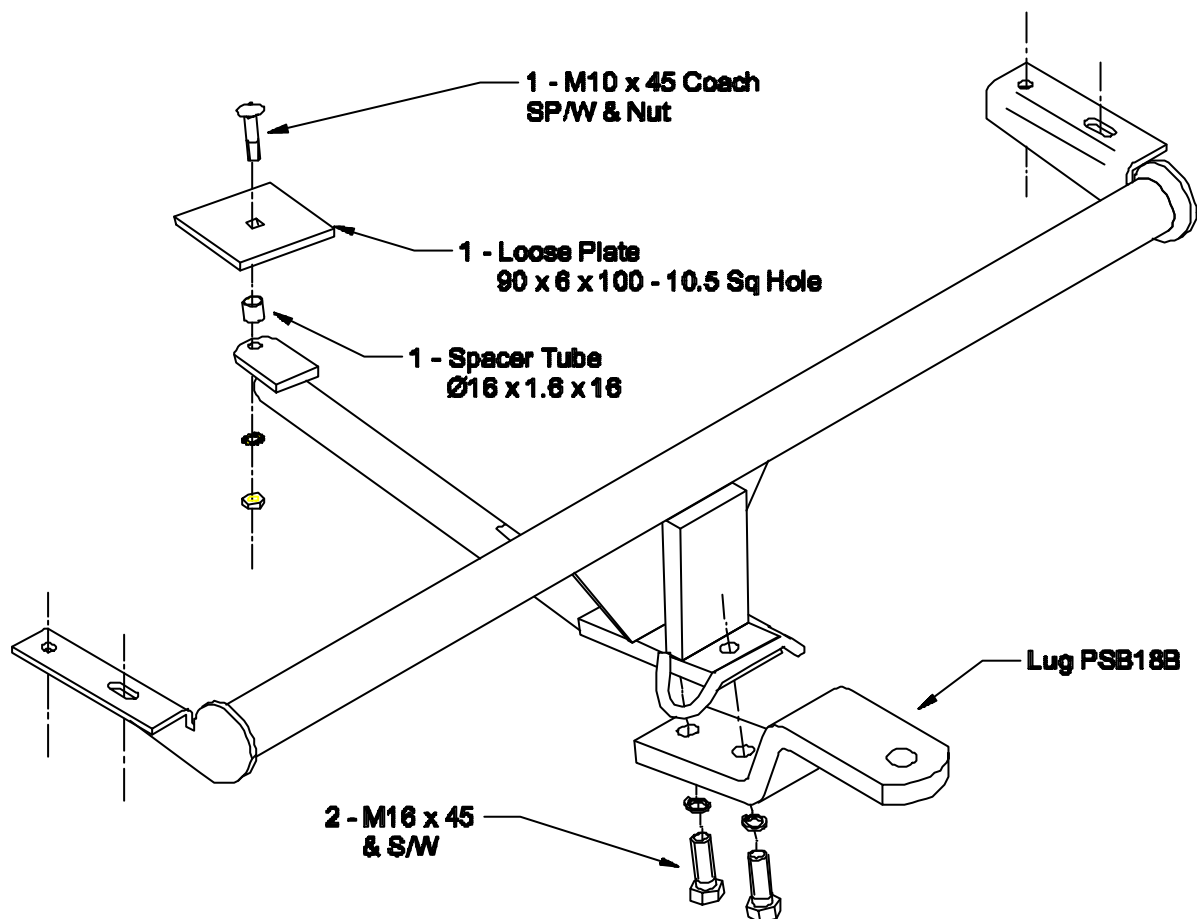
1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove rear trim inside boot.
4. Fold forward two side panels.
5. Remove two nuts and three bolts each side from bumper bar. Two outside, three inside.
6. Disconnect number plate light lead.
7. Remove four main bolts in boot floor and remove bumper bar.
8. From under car remove rearward most rubber grommet in spare wheel well.
9. Drill through top panel using 10mm drill.
10. From inside wheel well open up top hole only to 16mm to take spacer tube.
11. Cut bumper as per sketch on reverse side of page.
12. Fit towbar on top of bumper bar arms and refit to car.
13. Fit plate, bolt, spacer tube and nut in tail section.
14. Tighten all bolts to torque listing below.
15. Refit rear trims.
16. Refit spare wheel.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

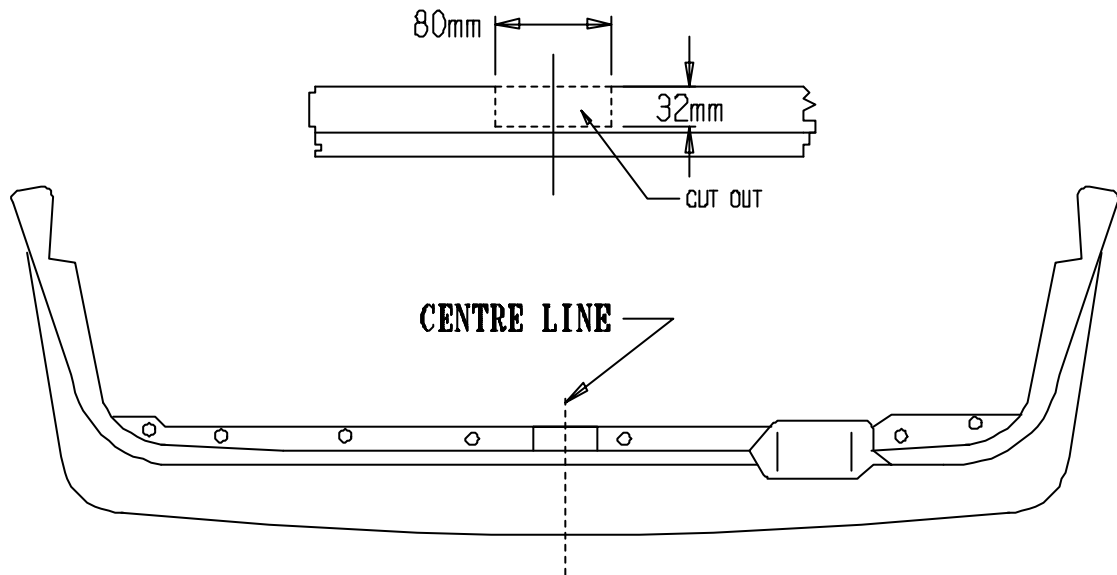


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