

TRAILBOSS

Towbar Fitting Instructions To Suit SUBARU IMPREZA HATCH 09/2007-ON Part Number SB28 Rating 1200Kg

1. Ensure all hardware items have been included.
2. Remove the rear bumper bar skin via:
 - a) Remove two skrivets on either side of the wheel arch. (fig 1)
 - b) Remove the trim buttons from the bottom of the bumper. (fig 2)
 - c) Remove 5 trim buttons on either sides from the plastic guard behind the tyres and remove the plastic guard.(fig 3)
 - d) Remove 2 screws on either sided to remove the tail lamp.(fig 4)
3. Remove the impact beam by undoing 3 nuts on either sides and discard the impact beam.
4. Place the front spacers on both sides locating on the 3 bolts.(fig 5)
5. Offer the tow bar locating 3 bolts(on either sides) and one hole either sides under the chasis rails(fig 6,7).
6. Use the shake proof washer from the bolt pack on the front bolts and the nuts from the impact beam to loosely secure the front side.
7. Fasten the bolt from bottom to the as per the diagram using loose plate, flat and spring washers and then tighten to the torque listing.
8. Tighten the nuts on the front to the torque listing.
9. Cut the bumper bar as per the bumper cut diagram.
10. Refit the bumper in reverse of step 2

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



Fig 1

Skrivets

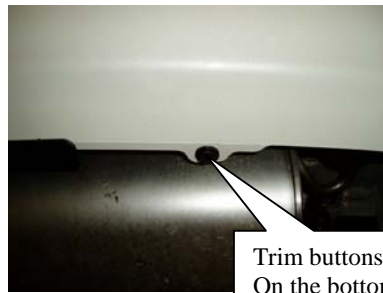


Fig 2

Trim buttons
On the bottom
side of bumper



Fig 3

Trim buttons
on the plastic
shield

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Screws to
remove tail
lamp

Fig 4



Fig 5



Fig 6



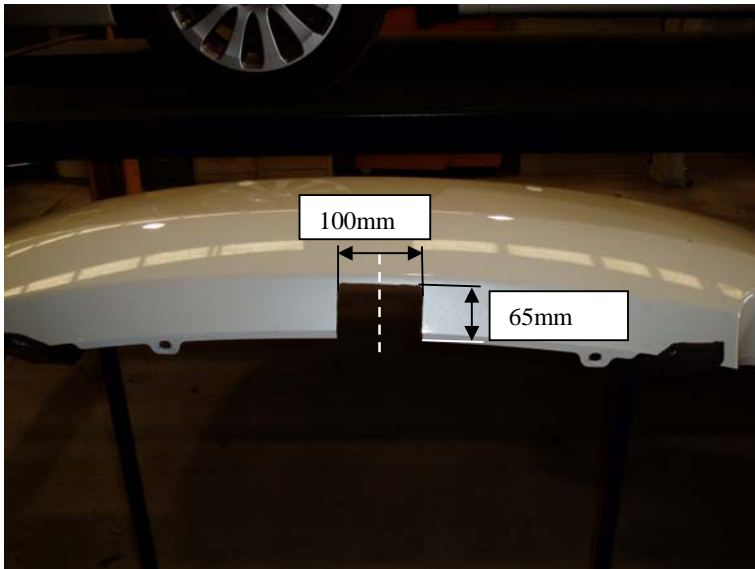
Hole below
the chasis rail

Fig 7

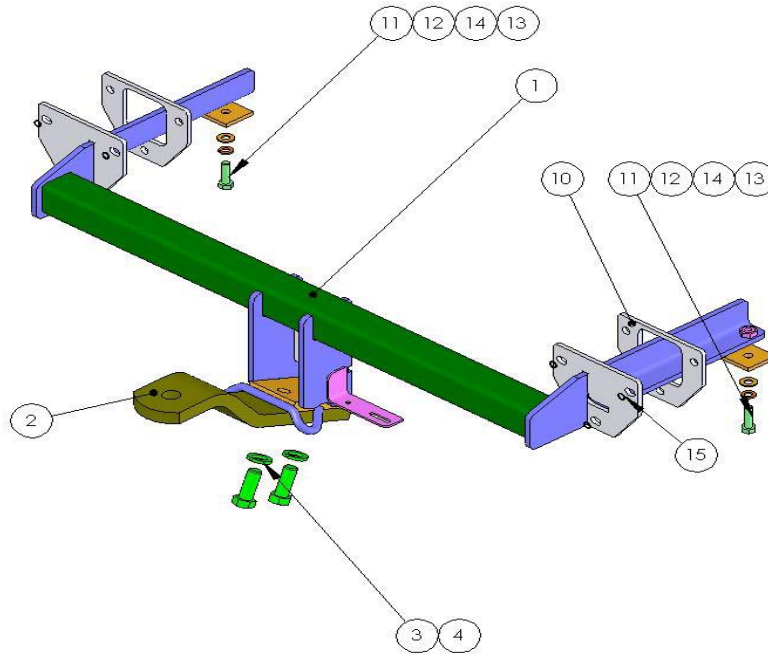


Fig 8

BUMPER CUT



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LOCATION	ITEM NO.	QTY.	DESCRIPTION
ASSEMBLY	1	1	Welded assembly
ASSEMBLY	2	1	LUG
ASSEMBLY	3	2	M16 SPRING WASHER
ASSEMBLY	4	2	M16 x 45 2.0P BOLT
BOLT PACK	5	1	STICKER QTB LOGO
BOLT PACK	6	1	BOLT PACK
BOLT PACK	7	1	BAG TRAILBOSS
BOLT PACK	8	1	DOOR RATING STICKER
BOLT PACK	9	1	FITTING INSTRUCTION
BOLT PACK	10	2	FRONT SPACER
BOLT PACK	11	2	M10 x 35 1.5P BOLT
BOLT PACK	12	2	M10 SPRING WASHER
BOLT PACK	13	2	LOOSE PLT 45 x 6 x 45 Ø11
BOLT PACK	14	2	CS M10 FLAT WASHER
BOLT PACK	15	6	WASHER M10 SHAKEPROOF