



Towbar Fitting Instructions
To Suit SUZUKI XL7 & VITARA GRANDE V6 & 4 CYL
2&4 DOOR ONLY 4/98-ON
Part Number SU25
Rating 1200Kg

1. Ensure all hardware items have been included.
2. Hold towbar up into position and fit bolts and loose plates as per drawing.
3. Tighten all bolts to torque listing below.

NOTE: If most rearward cross member overlaps chassis rails of vehicle, towbar will require 6mm packer plate between chassis rail and most forward hole of towbar side plates.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

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