



Towbar Fitting Instructions
To Suit Suzuki Sierra
Part Number SU34
Rating 450Kg

1. Ensure all hardware items have been included.
2. Hold towbar into position aligning holes in side of chassis with holes in towbar and support with jack.
3. Insert bolts through towbar into chassis.
4. Insert tapped plates through large slots in bottom of chassis and fit bolts. Do not tighten.
5. Fit bolt, plate and washer through shipping hook. Do not tighten.
6. Ensure towbar is square to vehicle and tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

