



Towbar Fitting Instructions
To Suit TOYOTA HI ACE LWB SWB
Part Number TT102B
Rating 1000Kg

1. Ensure all hardware items have been included.
2. Remove filler pipe protector.
3. Remove exhaust hanger bracket.
4. Hold towbar in position and line up holes in towbar with tapped holes in chassis and fit six 12mm bolts supplied. (Discard M10 bolt and associated hardware.)
5. Tighten all bolts to torque listing below.
6. Refit exhaust hanger with longer bolts and spacer tubes.
7. Refit filler pipe protector using longer bolts supplied.
8. Tighten bolts as per torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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