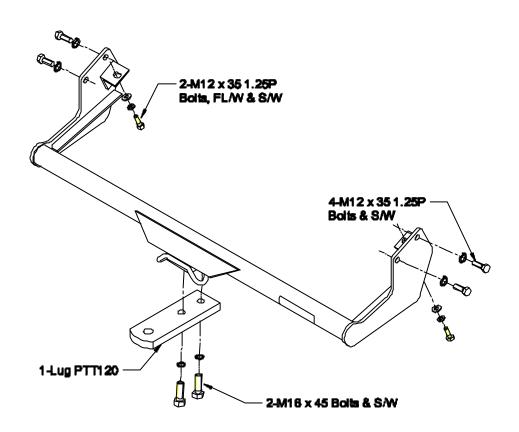


## Towbar Fitting Instructions To Suit TOYOTA TOWN ACE 1/97ON & SPACIA 2/98-ON Part Number TT120 Rating 1200Kg

- Ensure all hardware items have been included.
- 2. Remove shipping hook from drivers side chassis rail.
- 3. Lift tow bar up into position aligning holes in side arms with holes in chassis rails.
- 4. Fit bolts and spring washers.
- 5. Fit bolts, spring washers and flat washers through small angle irons into tapped hole in bottom face of chassis rails.
- 6. Tighten all bolts to torque listing below.

## RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bol
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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THE WORKHORSE OF AUSTRALIA'S TOWBARS

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