

Towbar Fitting Instructions To Suit Fast TOYOTA CAMRY SV21R 1987-ON Part Number TT96A Rating 1100Kg

- 1. Ensure all hardware items have been included.
- 2. Fold carpet forward.
- 3. Remove shipping hook bolts (if fitted) on driver's side.
- Place tapped plate inside passenger side chassis member short end forward see sketch (1).
 On V6 remove bumper bar to fit tapped plates inside chassis
 On models where shipping hook is not bolted to chassis, place other tapped plate inside driver's side chassis member
- 5. Carefully place cross bar in position first over exhaust, between spare wheel well and valance panel with holes in end brackets aligned with holes in car.
- 6. Fit bolts loosely.
- 7. Using sketch (2) as a guide, mark and drill boot floor for front end bracket.
- 8. Lift longitudinal member in position and bolt it to car and crosspiece.
- 9. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

Diameter	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

