



Towbar Fitting Instructions  
To Suit VW TRANSPORTER 10/96-ON  
Part Number VW18  
Rating 1250Kg  
Ball Weight 100Kg

1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove four bumper bar bolts from sub frames.
4. Unclip wiring harness from sub frame on driver's side.
5. Fit loose irons as shown in diagram using four original bumper bar mounting bolts. **NOTE:** Refer to diagram, work out which angle fits on passenger's side. Do not tighten.
6. Fit towbar assembly to angle irons with bolts supplied.
7. Ensure towbar is straight and tighten bolts.
8. Using 40x40x6x40 angle irons as a guide, drill remaining holes through sub frames and fit bolts using tapped plates supplied.
9. Fit lifting tube bracket supplied to existing bracket on spare wheel carrier as per diagram.
10. Refit wiring harness and spare wheel.
11. Tighten all bolts to torque listing below.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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